# LIMIT VOLUMES OF HYPERBOLIC THREE-ORBIFOLDS 

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#### Abstract

We prove that the three smallest limit volumes for hyperbolic 3-orbifolds are $0.3053218 \ldots, 0.4444514 \ldots$, and $0.4579827 \ldots$. The corresponding unique orbifolds are given. We also show that an $n$-fold limit point of volumes of hyperbolic 3 -orbifolds is bounded below by $(n-1 / 2) v / 2$ where $v=1.01494 \ldots$ is the volume of an ideal regular tetrahedron in hyperbolic 3-space. Applications to the order of the isometry groups of hyperbolic 3-manifolds are also given.


## 1. Introduction

A hyperbolic 3-orbifold is the quotient of hyperbolic 3-space by a discrete group of isometries of hyperbolic 3-space. If the group has no elliptic isometries, the quotient will be a hyperbolic 3 -manifold. In all that follows, we will assume that the manifolds and orbifolds are all orientable.

The set of volumes of hyperbolic 3-manifolds are known to be wellordered by the work of Thurston and Jørgensen (cf. [8]). In particular, given any specified set of hyperbolic 3-manifolds, there is a smallest volume among the set of volumes of the elements in the set. Results on the smallest volumes for hyperbolic 3-manifolds have been obtained in [1], [2], and [7].

Similarly, it is accepted folklore that the volumes of hyperbolic 3-orbifolds are well-ordered. A previous result on small volumes for hyperbolic 3-orbifolds was obtained by Meyerhoff in [6], where he found the smallest volume orientable cusped orbifold. However, unlike what occurs for orientable manifolds, the volume of this cusped orbifold is not a limit of volumes of closed orbifolds. Hence, it remains to find the smallest limit volume for a hyperbolic 3-orbifold.

In this paper, we show that a certain noncompact orbifold which is a quotient of the Borromean rings complement is the unique orbifold with the smallest volume that is a limit of volumes. Its volume is $0.3053218 \ldots$. We also find the unique orbifolds with the second

[^0]and third smallest limit volumes, those volumes being $0.4444514 \ldots$ and 0.4579827 ... .

Restating this result in terms of group theory, we have determined the three nonelementary Kleinian groups of least finite volume which are themselves the geometric limits of finite volume Kleinian groups.

In order to prove this result, we first prove a theorem which shows that the limit of a sequence of volumes of hyperbolic 3-orbifolds is the volume of an orbifold from which a subsequence of the orbifolds can be obtained by Dehn filling. This theorem also was folklore. The proof of this theorem is the content of $\S 2$.

Let a cusp in an orbifold be called nonrigid if Dehn filling can be performed on this cusp, and otherwise call it rigid. In $\S 3$, we use methods similar to those in [2] in order to show that $\operatorname{vol}(O) \geq(n-1 / 2) v / 2$ for any orbifold $O$ with $n$ nonrigid cusps where $v=1.01494 \ldots$ is the volume of an ideal regular tetrahedron in hyperbolic 3-space. Such an $O$ has a volume which is an $n$-fold limit point.
$\S \S 4-7$ are devoted to improving this lower bound in the case of one nonrigid cusp and result in finding the three smallest limit volumes for hyperbolic 3 -orbifolds. In $\S 8$, we give some applications to the orders of the diffeomorphism groups of knots in the 3 -sphere. Throughout the following, all real numbers given in decimal notation have been rounded off to the number of decimal places shown.

## 2. Limit volumes and Dehn filling

In this section, we prove the following theorem.
Theorem 2.1. Let $\left\{O_{i}\right\}$ be a sequence of hyperbolic 3-orbifolds with volumes bounded by a constant $\alpha$. Then there exists a subsequence, all the orbifolds of which come from Dehn filling the cusps of a single hyperbolic 3-orbifold 0 .

The proof of Theorem 2.1 will be similar to the proof in the manifold case appearing in Chapter 5 of [8]. We first define the thin and thick parts of an orbifold $O$. Let $x$ be any point in $O$, and let $l(x)$ be the length of the shortest loop in $O$ which passes through $x$ and lies on either the Euclidean boundary of a cusp or the Euclidean boundary of an equidistant neighborhood of the projection of the axis of a hyperbolic isometry. Let $S_{n}$ be that subset of the singular set with angle $2 \pi / n$. Let $m_{n}(x)$ be the length of the shortest loop in $O$ which passes through $x$ and lies on the boundary of an equidistant neighborhood of $S_{n}$.

Definition. $O_{[0, \varepsilon)}=\left\{x \in O: l(x)<\varepsilon\right.$ or, if $1 / n<\varepsilon$, then $m_{n}(x)<\varepsilon$ or $\left.x \in S_{n}\right\}$. Let $O_{[\varepsilon, \infty)}=O-O_{[O, \varepsilon)}$.

Vertices in the singular set of a hyperbolic 3-orbifold can be one of four types. If $v(a, b, c)$ represents a vertex with three singular axes of angles $2 \pi / a, 2 \pi / b$, and $2 \pi / c$, then the possibilities are $v(2,3,4), v(2,3,3)$, $v(2,3,5)$, and $v(2,2, m)$ where $m \geq 2$.

Let $\Gamma$ be the fundamental group of the orbifold acting as a discrete group of isometries on $H^{3}$. Let $x^{\prime}$ be a lift of a point $x$ in $O$ to a point in $H^{3}$. Let $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ be the set of elements in $\Gamma$ which move $x^{\prime}$ a distance less than $\varepsilon$. The Margulis Lemma states that there exists an $\varepsilon$ independent of the particular group $\Gamma$ such that $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ must have an abelian subgroup of finite index.

Lemma 2.2. If $v_{1}$ and $v_{2}$ are vertices in the singular set of a hyperbolic 3 -orbifold $O$ which are within $\varepsilon$ of each other, then $v_{1}$ and $v_{2}$ are both type $(2,2, n)$ vertices and they share the axis of order $n$.

Proof. Let $x$ be a point a distance less than $\varepsilon / 2$ from each of $v_{1}$ and $v_{2}$. Lift $x$ to a point $x^{\prime}$ in $H^{3}$. Then $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ contains in its generating set elliptic isometries corresponding to each of the singular axes intersecting $v_{1}$ and $v_{2}$. Since $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ cannot then be finite, there are two possibilities remaining.

The first possibility is that $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ consists of parabolic and elliptic isometries which all share a fixed point on the sphere at $\infty$. However, as there is more than one singular axis through $v_{1}$, the corresponding elliptic isometries cannot share a fixed point on the sphere at $\infty$.

The second possibility is that $\Gamma_{\varepsilon}\left(x^{\prime}\right)$ consists of elliptic isometries of order two which are perpendicular to the axis of a hyperbolic isometry together with possible elliptic rotations about the axis of the hyperbolic isometry. Since $v_{1}$ and $v_{2}$ are vertices, there must in fact be elliptic rotations about the axis of the hyperbolic isometry, making $v_{1}$ and $v_{2}$ both type $(2,2, n)$ vertices which share the axis of order $n$.

Proof of Theorem 2.1. Let $\varepsilon$ be a positive constant which is less than the smaller of the Margulis constant or 0.1. Let $O_{i}$ be any one of the orbifolds in $\left\{O_{i}\right\}$.

Define a standard $\mu$-ball in $O_{i[\varepsilon, \infty)}$ to be an embedded ball of radius $\mu$ which, if it intersects the singular set in $O_{i[\varepsilon, \infty)}$, does so in a set of radii and diameters. Our goal is to cover all of $O_{i[\varepsilon, \infty)}$ by standard balls and tubes around the singular axes. Note that all of the vertices in the singular set of $O_{i[\varepsilon, \infty)}$ are pairwise a distance at least $\varepsilon$ apart. Place a ball of radius $\varepsilon / 4$ at each of the vertices in the singular set of $O_{i[\varepsilon, \infty)}$.

These balls are each embedded by the definition of $O_{i[\varepsilon, \infty)}$ and standard by an argument similar to the proof of Lemma 2.2. Cover that part of each singular axis of order $m$ in $O_{i[\varepsilon, \infty)}$ which is not already covered by the $\varepsilon / 4$-balls by a tubular neighborhood of the singular set of radius $\sinh ^{-1}(m \varepsilon / 40)$.

All of these tubes will be disjoint as follows. If two tubes corresponding to singular sets of orders $m$ and $n$ did share a point $x$, then isometries corresponding to rotation about these axes would move a lift $x^{\prime}$ of $x$ a distance less than $\varepsilon$. Both of the rotations would be in $\Gamma_{\varepsilon}\left(x^{\prime}\right)$.

One possibility is that the two axes of rotations share a finite vertex. But this contradicts the fact that the tubes lie outside the $\varepsilon / 4$-balls at the vertices.

It could also be that the two axes of rotation share an endpoint at $\infty$. However, for each of the cases where this could occur, the subgroup fixing that point at $\infty$ would contain a parabolic element moving $x^{\prime}$ a distance less than $\varepsilon$. By the definition of $O_{i[\varepsilon, \infty)}, x$ would not be in $O_{i[\varepsilon, \infty)}$.

The last possibility is that the two axes of rotation are both order 2. However, the distance between them would be less than $\varepsilon / 2$ and they would generate a hyperbolic isometry which moves $x^{\prime}$ a distance less than $\varepsilon$. Again, $x$ would not be in $O_{i[\varepsilon, \infty)}$.

The circumference of each tube is $\pi \varepsilon / 20$. We will cover the remainder of $O_{i[\varepsilon, \infty)}$ by balls of radius $\pi \varepsilon / 40$ such that their centers stay a distance $\pi \varepsilon / 40$ from each other and a distance $\varepsilon / 4+\pi \varepsilon / 80$ from the vertices in the singular set and such that their centers stay a distance $\pi \varepsilon / 80$ from the tube boundaries.

Since we have found a covering of $O_{i[\varepsilon, \infty)}$ by tubes and balls, we can choose $V$ to be a maximal set of points in $O_{i[\varepsilon, \infty)}$ such that the points are the centers of the $\pi \varepsilon / 40$-balls in such a cover. The $\pi \varepsilon / 80$-balls centered at the points in $V$ are all embedded, disjoint from one another, disjoint from the $\varepsilon / 4$-balls centered at the singular vertices and disjoint from the tubes of radius $\sinh ^{-1}(m \varepsilon / 40)$.

Since the volume of $O_{i}$ is bounded by $\alpha$, there is a bound on the number of disjoint embedded $\pi \varepsilon / 40$-balls that we can have. Similarly, there is a bound on the number of $\varepsilon / 4$-balls that we can have at the singular vertices and hence a limit on the number of singular vertices that we can have.

Additionally, there is a bound on how much tubing we can have, since the tubes contribute to the total volume.

Combinatorially, there is a only a finite number of ways that the tubing can fit together with the finite number of $\varepsilon / 4$-balls at the singular vertices to form a neighborhood of the singular set. Since there are only a finite number of $\pi \varepsilon / 40-$ balls, and since there are only a finite number of ways to glue together a finite set of balls with the neighborhood of the singular set, there are only a finite number of $O_{i[\varepsilon, \infty)}$ 's possible. Hence we can choose a subsequence of $\left\{O_{i}\right\}$ such that the corresponding $O_{i[\varepsilon, \infty)}$ 's are all homeomorphic via homeomorphisms which preserve the singular sets.

In fact, since the set of possible gluing maps of the $\pi \varepsilon / 40$-balls is compact, there is a convergent sequence of gluing maps for the $O_{i[\varepsilon, \infty)}$ 's which converge geometrically to the gluing map for an orbifold $O_{[\varepsilon, \infty)}$.

Of the four types of vertices in the singular set, our choice of $\varepsilon$ insures that the vertices of the first three types which occur in $O_{i}$ also occur in $O_{i[\varepsilon, \infty)}$. Vertices of the fourth type with $m>1 / \varepsilon$ will be removed from $O_{i}$ when we form $O_{i[\varepsilon, \infty)}$.

By definition, $O_{i[\varepsilon, \infty)}$ is obtained from $O_{i}$ by removing:
(i) balls which are neighborhoods of edges in the singular set with order at least $1 / \varepsilon$ (which is greater than 9 );
(ii) balls which are neighborhoods of short edges of order $m$ in the singular set connecting two ( $2,2, m$ ) vertices;
(iii) balls which are neighborhoods of short geodesic edges perpendicular to and connecting two order-two singular axes;
(iv) solid tori which are neighborhoods of short geodesics;
(v) solid tori which are neighborhoods of geodesics in the singular set of order at least $1 / \varepsilon$;
(vi) cusps.

All of the sets which we remove from $O_{i}$ are either concentric or disjoint by the Margulis Lemma. As the lengths of the geodesics and geodesic edges which we remove from the sequence of orbifolds get shorter, the radii of their neighborhoods get larger. Similarly, as the orders on those pieces of the singular set which we remove get larger, the radii of the corresponding tubes get larger. Hence, there is a complete orbifold from which the sequence of orbifolds is obtained by doing Dehn filling on the cusps. q.e.d.

We state a lemma, the proof of which is contained in the proof above.
Lemma 2.3. Let $C$ be a nonrigid cusp in a hyperbolic 3-orbifold. Then the only singular axes that can intersect $C$ are order-two axes which go directly out the cusp.

## 3. Lower bounds on volumes

Let $C$ be a cusp in a hyperbolic 3-orbifold or 3-manifold $O$. We expand $C$ to a maximal cusp in the following sense. Lifting the cusp to $H^{3}$, we have a disjoint set of horoballs, all of which are identified by $\pi_{1}(O)$. Expand them equivariantly until two first touch. The projection of these expanded balls down to $O$ is called a maximal cusp. For more details, see [1] and [2].

We work in the upper-half-space model of $H^{3}$, choosing $\infty$ to be a parabolic fixed point, and normalizing so that one of the horoballs covering $C$, denoted $H_{\infty}$, is centered at $\infty$ and has boundary the Euclidean plane at height 1 . The center of a horoball which is not $H_{\infty}$ is defined to be that point where the horoball is tangent to the $x-y$ plane. Horoballs covering $C$ which are tangent to $H_{\infty}$ are of Euclidean diameter one and are called full-sized horoballs. The subgroup of isometries in $\pi_{1}(O)$ which fix $\infty$ will consist only of parabolic and elliptic isometries. Call this subgroup $G_{\infty}$. In the case that $C$ is a nonrigid cusp, the elliptic isometries will all be of order 2. Let $P_{\infty}$ be the subgroup of $G_{\infty}$ consisting of all its parabolic isometries.

Lemma 3.1. A nonrigid maximal cusp has volume at least $\sqrt{ } 3 / 8$.
Proof. Let $C$ be a nonrigid maximal cusp in $O$ and normalize so that $\infty$ is a parabolic fixed point for a parabolic isometry corresponding to this cusp.

A fundamental domain $F$ for the action of $P_{\infty}$ acting on the $x-y$ plane must contain the center of at least one full-sized horoball. By the circle-packing argument as in [1], $F$ has an area of at least $\sqrt{ } 3 / 2$. A rotation of order 2 can lower the area by at most a factor of 2 . Any two such rotations sharing a fixed point at $\infty$ have product a parabolic isometry, so a fundamental domain for the action of $G_{\infty}$ on the $x-y$ plane must have an area of at least $\sqrt{ } 3 / 4$. Hence the maximal cusp $C$ has a volume of at least $\sqrt{ } 3 / 8$. q.e.d.

In the case that the orbifold has more than one cusp, we can improve this lower bound considerably.

Lemma 3.2. Let $C$ be a nonrigid maximal cusp in a hyperbolic orbifold with more than one cusp. Then $\operatorname{vol}(C) \geq \sqrt{ } 3 / 4$.

Proof. Since the cusp $C$ is maximal, it touches itself on its boundary. Lifting to the upper-half-space model of $H^{3}$, where $\infty$ is the center of a horoball covering this cusp, we find at least one full-sized horoball in the fundamental domain of the action of $G_{\infty}$. The existence of the other cusp forces the existence of a disk of no tangency in this fundamental domain,
which is equivalent in terms of the needed area to having a second fullsized ball in the domain. Hence, this forces the volume up to $\sqrt{ } 3 / 4$. (See the proof of Lemma 4.1 of [2] for more details.) Note that none of the other cusps which are present need to be nonrigid cusps. q.e.d.

Rather than maximizing the volume in a single cusp, we can maximize the sum of the volumes in a disjoint set of cusps.

Lemma 3.3. Let $O$ be a hyperbolic 3-orbifold which has n nonrigid cusps. Then there is a choice of cusps with disjoint interiors such that the total volume contained in the cusps is strictly greater than $(n-1 / 2) \sqrt{3} / 4$.

Proof. Starting with all cusps disjoint, expand the first cusp until it becomes maximal. Then expand each cusp in turn until it touches itself or it touches one of the previously expanded cusps.

Suppose now that after expansion, the union of the resultant cusps is not connected. Each component will contain at least one maximal cusp. For a given component, each of the other components generates a disk of no tangency on one of the cusps in the first component. Note that different disks of no tangency may overlap, so we are only assured of an extra $\sqrt{ } 3 / 8$ in volume per component. If there are $k$ cusps in a given component, then that component has a volume of at least $(k-1 / 2) \sqrt{ } 3 / 4$ without counting the disk of no tangency and $k \sqrt{ } 3 / 4$ if we add in the disk of no tangency contribution. Hence, in this case, we get a volume in all the cusps of at least $n \sqrt{ } 3 / 4$.

Suppose now that the union of all the resultant cusps is connected. Then there are at least $n-1$ tangency points between distinct cusps. Each of these $n-1$ tangency points will contribute $\sqrt{ } 3 / 8$ to each of the volumes of the two cusps which are tangent there. Since the first cusp which was expanded contributes $\sqrt{ } 3 / 8$ to its own volume, we get a total volume in the cusps of at least $(n-1 / 2) \sqrt{ } 3 / 4$.

If the total volume was exactly $(n-1 / 2) \sqrt{ } 3 / 4$, then put a horoball corresponding to the first cusp at $\infty$. The resulting circle packing in the $x-y$ plane corresponding to the projection of the horoballs must then be the hexagonal packing.

Suppose first that two full-sized horoballs corresponding to this first cusp touch each other, so the shortest translation length is one in this cusp. Then every full-sized horoball corresponding to a distinct cusp must touch a second full-sized horoball corresponding to the same cusp, the second ball being obtained by translating the first. But then the second cusp touches itself and is therefore maximal. This yields an extra point of tangency and forces the total volume in the cusps to be at least $n \sqrt{ } 3 / 4$.

So we may suppose that no two full-sized balls corresponding to the first cusp touch one another. Hence a full-sized ball corresponding to the first cusp must be surrounded by six full-sized balls which do not correspond to this first cusp. Pick two of them which are adjacent. If they both correspond to the same cusp, we again have a second cusp which is maximal, yielding an extra point of tangency. If the two adjacent horoballs correspond to distinct cusps, then the three cusps corresponding to these three horoballs are pairwise tangent. However, this will mean there are more than $n-1$ points of tangency between distinct cusps, causing the volume to be at least $(n+1 / 2) \sqrt{ } 3 / 4$. q.e.d.

Just as in the case of manifolds, where we can relate the volume in the cusps to the entire volume in the manifold (Lemma 2.1 of [2]), we have such a relation for orbifolds. Let $v$ be the volume in an ideal regular tetrahedron in $H^{3}$, that is, 1.01494 to five decimal places.

Lemma 3.4. If $O$ is a hyperbolic 3-orbifold, then

$$
\operatorname{vol}(O) \geq(2 v / \sqrt{ } 3) \operatorname{vol}(C)
$$

where $C$ is the union of a set of cusps in $O$ with disjoint interiors.
Theorem 3.5. If $O$ is a hyperbolic 3-orbifold with $n$ nonrigid cusps, then $\operatorname{vol}(O)>(n-1 / 2) v / 2$.

Proof. The proof is immediate from Lemmas 3.3 and 3.4. q.e.d.
In the case $n=1$, the next few sections are devoted to finding the correct lower bound. In the case $n=2$, we conjecture that the orbifold with volume approximately $3.6638 / 4$, obtained by taking a quotient of the Whitehead link complement, is the hyperbolic 3-orbifold with two nonrigid cusps of least volume.

## 4. One cusp case: overview

Our goal in the next three sections will be to demonstrate the following improvement of Lemma 3.2 in the case of $n=1$.

Theorem 4.1. The volume of a maximal nonrigid cusp in a hyperbolic 3 -orbifold is either $1 / 4, \sqrt{ } 7 / 8, \sqrt{ } 2 / 4$ or greater than 0.3969 .

Once we have proved Theorem 4.1, we will prove the following corollary.

Corollary 4.2. The three smallest limit volumes for hyperbolic 3-orbifolds are 0.3053218..., 0.4444574..., and 0.4579827...

The proofs of Theorem 4.1 and Corollary 4.2 will appear in $\S 7$. The proof of Theorem 4.1 will require a careful analysis of the horoball diagrams which can occur. (See [4] for pictures of examples of horoball
diagrams in the manifold case.) Basically, the idea is that if the horoballs in the diagram stay far apart, this forces the area of a fundamental domain for $P_{\infty}$ up and hence the volume of the cusp up. But if the horoballs in the diagram get close to one another, then putting one of the horoballs at $\infty$ forces the other horoball to be a large horoball in the horoball diagram, again forcing the area and hence the volume up.

We will begin with some basic geometric facts. Throughout what follows, $H_{z}$ will represent a horoball in the upper-half-space model of $H^{3}$, with center at the point $z$ in the $x-y$ plane.

Lemma 4.3. Let $H_{X}$ be a horoball of diameter 1, centered about the point $x$ in the boundary plane and tangent to the horoball $H_{\infty}$ centered about $\infty$. Let $\beta$ be a geodesic with one endpoint at $x$ and its other endpoint at $y$, some other point in the plane. Let $\mu$ be the geodesic from $y$ to $\infty$. If $d$ is the distance on $\partial H_{\infty}$ from $H_{x} \cap H_{\infty}$ to $\partial H_{\infty} \cap \mu$, then $1 / d$ is the distance on $\partial H_{X}$ from $H_{x} \cap H_{\infty}$ to $\partial H_{X} \cap \beta$.

Proof. Let $\Omega$ be a geodesic with one endpoint at $y$ and such that its point which lies the farthest above the boundary plane is directly above $x$. Let $g$ be the hyperbolic isometry given by a $180^{\circ}$ rotation about $\Omega$. Then $g\left(H_{X}\right)$ is a horoball centered at $\infty, g\left(H_{\infty}\right)$ is a horoball centered at $x, g(\beta)$ is a geodesic from $y$ to $\infty$, and $g(\mu)$ is a geodesic from $x$ to $y$. Since the hyperbolic distance from the top of $H_{X}$ to $\Omega$ is $\ln (d / 1)$, the hyperbolic distance from the top of $g\left(H_{X}\right)$ to $\Omega$ is $\ln (d / 1)$. Hence if $z$ is the diameter of $g\left(H_{X}\right)$, then $\ln (z / d)=\ln (d / 1)$ and thus $z=d^{2}$. The distance from the top of $g\left(H_{X}\right)$ to $g\left(H_{X}\right) \cap g(\beta)$ on $\partial g(H x)$ is the Euclidean distance divided by the height above the boundary plane, namely $d / d^{2}=1 / d$. However this distance is isometric to the distance on $\partial H_{X}$ from $H_{x} \cap H_{\infty}$ to $\partial H_{X} \cap \beta$.

Lemma 4.4. Two tangent horoballs of radii $r_{1}$ and $r_{2}$ have centers a Euclidean distance $2 \sqrt{ } r_{1} r_{2}$ apart.

Proof. Apply the Pythagorean theorem. q.e.d.
In the next two lemmas, we assume that $C$ is a cusp covered by a horoball $H_{\infty}$ centered at $\infty$ with boundary plane given by $z=1$. All of the horoballs which are discussed cover the cusp $C$. Both of the proofs are similar to the proof of Lemma 4.3

Lemma 4.5. Let $H_{x}$ be a horoball of diameter 1, centered about the point $x$ in the boundary plane and tangent to the horoball $H_{\infty}$ centered about $\infty$. Let $H_{y}$ be a horoball of diameter a which is less than 1, centered at the point $y$ in the boundary plane. If $H_{x}$ and $H_{y}$ are not tangent and if the distance from $x$ to $y$ is less than 1, then there exists a horoball covering $C$ with diameter greater than $a$ but less than 1.

Lemma 4.6. Let $H_{x}$ and $H_{y}$ be two horoballs which are not tangent which have Euclidean diameters $a$ and $b$ respectively. Let $c$ be the distance between their centers. Then there exists a horoball with Euclidean diameter $a b / c^{2}$.

We assume from now on that $C$ is a nonrigid maximal cusp in a hyperbolic 3-orbifold $O$. There is a set of horoballs in $H^{3}$ with disjoint interiors which covers $C$. All of the horoballs that we mention from now on are in this set. We again assume that the horoball $H_{\infty}$, which is centered at $\infty$ and has boundary the horizontal plane at height 1 , projects to $C$. The subgroup of $\pi_{1}(O)$ which fixes $\infty$ is denoted $G_{\infty}$ and its parabolic subgroup is denoted $P_{\infty}$.

Let $d$ be the translation length of an element $T_{d}$ of $P_{\infty}$ and suppose $d>1$. Then for a given tangency point on $\partial H_{\infty}$ corresponding to a fullsized horoball $H_{x}$, there is a pair of tangency points generated by $T_{d}$ and $T_{d}^{-1}$ such that each of the pair is a distance $d$ from the original tangency point on $\partial H_{\infty}$ and such that the three tangency points all lie in a line. Since there exist elements of $\pi_{1}(O)$ identifying any two horoballs covering $C$, there is an element which sends $H_{x}$ to $H_{\infty}$. This isometry will then send $H_{\infty}$ to a full-sized horoball $H_{y}$. The two points of tangency on $H_{\infty}$ generated by $T_{d}$ and $T_{d}^{-1}$ force the existence of two tangency points a distance $d$ from the top of $H_{y}$ along the boundary of $H_{y}$ (where distance is being measured in the induced Euclidean metric on the horosphere). That is, there must be two smaller horoballs on opposite sides of $H_{y}$ such that they are tangent to $H_{y}$ and such that the points of tangency are exactly a distance $d$ along the full-sized horosphere from the topmost point of that horosphere. It again must be the case that the three centers of the horoballs all lie in a line. We call these smaller horoballs $1 / d$-balls as it follows from Lemma 4.3 that their centers are a distance $1 / d$ from the center of $H_{y}$. The Euclidean diameter of a $1 / d$-ball is $1 / d^{2}$ by Lemma 4.4.

Since every full-sized horoball is the image of $H_{\infty}$ under an isometry of the group which sends some other full-sized horoball to $H_{\infty}$, every fullsized horoball has a pair of adjacent $1 / d$-balls. Note that if we draw the line segment from the center of one $1 / d$-ball adjacent to $H_{x}$ through the center of $H_{x}$ and to the center of the other adjacent $1 / d$-ball, the resulting line segment will be parallel to the line segment obtained by applying the same process to the $1 / d$-balls adjacent to $H_{y}$.

Lemma 4.7. If $\operatorname{vol}(C)<\sqrt{ } 3 / 4$, then $P_{\infty}$ must identify all full-sized horoballs in the cusp diagram and there must be a fundamental domain for
$P_{\infty}$ which is a parallelogram with elliptic isometries of order two from $G_{\infty}$ corresponding to rotations about vertical geodesics above each of the four vertices and above the midpoints of each pair of vertices of the parallelogram.

Proof. By Lemma 2.3, all of the elliptic isometries which occur in $G_{\infty}$ must be order two. The proof of Lemma 3.1 shows that a fundamental domain for $P_{\infty}$ can contain the center of at most one full-sized horoball. In order that $\operatorname{vol}(C)<\sqrt{ } 3 / 4, G_{\infty}$ must properly contain $P_{\infty}$. Hence $G_{\infty}$ is the semidirect product of $Z+Z$ with $Z_{2}$. The lemma then follows. q.e.d.

Lemma 4.8. If $\operatorname{vol}(C)<\sqrt{ } 3 / 4$, then every horoball which is not fullsized is tangent to a larger horoball.

Proof. Suppose $H_{x}$ is smaller than a full-sized ball and is not tangent to any larger horoball. Then there are no points of tangency anywhere in the interior of its upper hemisphere. This upper hemisphere is a disk of radius 1 on $\partial H_{x}$. Sending $H_{x}$ to $H_{\infty}$ by a group element, we have a disk of radius 1 on $\partial H_{\infty}$ such that it contains no points of tangency with full-sized horoballs. This keeps the full-sized horoballs apart in the same way that an extra full-sized horoball which did have a tangency point at the center of the disk would. This forces the volume in the cusp to be at least $\sqrt{ } 3 / 4$. (See the proof of Lemma 4.1 of [2] for more details.) q.e.d.

From now on, we will assume all horoballs which are smaller than the full-sized balls are tangent to larger balls.

Lemma 4.9. If $\operatorname{vol}(C)<\sqrt{ } 3 / 4$, then each point of tangency between two horoballs covering $C$ is the triple intersection point of three mutually orthogonal axes of elliptic isometries of order two in $\pi_{1}(O)$.

Proof. Let $H_{x}$ be a full-sized horoball tangent to $H_{\infty}$ at the point $w$. Lemma 4.7 implies that there is a vertical geodesic through $w$ corresponding to an order two elliptic isometry. Since $\pi_{1}(O)$ identifies all horoballs covering $C$, there is an element $g$ of $\pi_{1}(O)$ which sends $H_{x}$ to $H_{\infty}$. Since $H_{\infty}$ touches $H_{x}, g$ sends $H_{\infty}$ to a full-sized ball. Since all full-sized balls are identified by $P_{\infty}$, there is a parabolic element $p$ fixing $\infty$ which identifies $g\left(H_{\infty}\right)$ with $H_{x}$. Thus, $p g$ switches $H_{x}$ and $H_{\infty}$ and fixes $w$. Hence $p g$ must be an elliptic rotation about a geodesic which is tangent to the two horoballs and which passes through $w$. So we now have two elliptic isometries with perpendicular axes passing through $w$. Their product generates the third elliptic isometry. q.e.d.

Define the minimum tangency length on the boundary of a maximal cusp to be the shortest length on the surface of a horoball between points of tangency. By Lemma 4.7, the minimum tangency length is realized by
a parabolic isometry when we have a maximal nonrigid cusp $C$ such that $\operatorname{vol}(C)<\sqrt{ } 3 / 4$.

Let $d$ be the minimum translation length of a parabolic isometry fixing $\infty$ and let $e$ be the minimum translation length of a parabolic isometry fixing $\infty$ which is linearly independent from the first.

## 5. Tangency length one

The first situation that we will deal with is the case that the minimum tangency length is 1 .

Lemma 5.1. If the minimum tangency length is 1 , and the cusp volume is less than $\sqrt{ } 3 / 4$, then $\pi_{1}(O)$ contains a Fuchsian subgroup which is isomorphic to the modular group.

Proof. In the case that the minimum tangency length is 1 , there are three horoballs which are pairwise tangent, one of them centered at $\infty$, one of them a full-sized horoball, and the third a translate of the second. The three points of tangency between these horoballs must be identified by the group $\pi_{1}(O)$. The pair of points of tangency on the surface of a given one of the three horoballs must be identified by a parabolic isometry fixing the center of that horoball. Any two of the three corresponding parabolic isometries generate a rotation of order three about the point which is equidistant from the three points of tangency in the plane that they define. This order three rotation together with the parabolics generates the modular group acting on this plane. The rotations of order three in the plane are the restrictions of elliptic rotations of order three about a geodesic perpendicular to the plane. Similarly, there are order two rotations about geodesics perpendicular to the plane and through the points of tangency.

Lemma 5.2. If $d=1$ and $e=1$, then $\operatorname{vol}(C)=1 / 4$.
Proof. Let $H_{x}$ be a full-sized ball. Let $T$ be a translation of length 1 corresponding to $d$ and $Q$ a translation corresponding to $e$. Then Lemma 5.1 implies that there must be an axis of rotation of order two which lies in the plane defined by $x$ and the translation $T$ and which passes through the point of tangency between $H_{x}$ and $H_{\infty}$. It must be that $Q\left(H_{x}\right)$ is sent by this rotation to a full-sized ball on the other side of $H_{x}$. But since all full-sized balls on the other side of $H_{x}$ are of the form $Q^{-1} T^{n}\left(H_{x}\right)$, it must be the case that the angle between the $T$ translation and the $Q$ translation is either $\pi / 3$ or $\pi / 2$.

In the case that it is $\pi / 3$, we have a full-sized ball centered at the end of the geodesic around which we were going to do order three rotations.


Figure 1
The resulting cusp would therefore not be a nonrigid cusp. Hence the only possible angle is $\pi / 2$. This yields a cusp volume of $1 / 4$. q.e.d.

We are now interested in the situation where the maximal nonrigid cusp has volume less than $\sqrt{ } 3 / 4, d=1$ and $e>1$. By Lemma 5.1, $\pi_{1}(O)$ contains a Fuchsian subgroup isomorphic to the modular group. Let $P$ be the geodesic plane preserved by this subgroup. Lemma 4.9 states that if $w$ is a point of tangency between $H_{\infty}$ and a full-sized ball $H_{x}$ such that $w$ is in $P$, then it must be the case that three elliptic axes of order two pass through $w$, one of which is vertical. Lemma 5 forces one of the remaining two axes to lie in the plane $P$ while the third axis is perpendicular to the plane. Rotating about the axis in the plane will send a full-sized horoball $H_{y}$ with center a distance $e$ from the center of $H_{x}$ to a ball on the other side of $H_{x}$ which is tangent to $H_{x}$. By Lemma 4.3, the center of this new ball is a distance $1 / e$ from $x$. We call this new ball a $1 / e$-ball. Note that its diameter is $1 / e^{2}$ by Lemma 4.4 (see Figure 1).

Let $\theta$ be the angle which is no greater than $\pi / 2$ between the translations corresponding to $d$ and $e$. Note that since $e$ is the shortest translation distance linearly independent from $d$, it must be the case $\cos (\theta) \leq 1 /(2 e)$. Note that $\theta$ is also the angle between the edge from the center of $H_{x}$ in the direction corresponding to the translation $d$ and the edge from the center of $H_{x}$ to the center of the $1 / e$-ball. Since the length $e$ corresponds to a translation, the inverse of that translation induces the existence of a second $1 / e$-ball touching $H_{x}$ on the opposite side from the first $1 / e$-ball. Thus, every full-sized ball touches two $1 / e$-balls such that the centers of the three balls are in a line.

Lemma 5.3. If $d=1, e>1$, and two full-sized balls a distance at least $e$ apart share a $1 / e$-ball such that the centers of these three balls lie in a line, then $\operatorname{vol}(C)$ is either $\sqrt{ } 2 / 4$ or $\sqrt{ } 7 / 8$.

Proof. First, suppose that two full-sized balls which are a distance exactly $e$ apart share a $1 / e$-ball such that the three centers are in line. Then $2 / e=e$, so $e=\sqrt{ } 2$. Let $\theta$ be the angle between the $d$ and $e$ translations where $\theta$ is chosen to be at most $\pi / 2$. If $\theta=\pi / 2$, then such a cusp exists, with cusp volume of $\sqrt{ } 2 / 4$. If $\theta$ does not equal $\pi / 2$, the rotations which take full-sized balls to $1 / e$-balls create an additional pair of $1 / e$-balls. Hence, each full-sized ball is touched by four distinct $1 / e$ balls. In order that there be room for the two $1 / e$-balls on one side of a full-sized ball, it must be that $\theta$ is at most $\arccos (1 /(2 \sqrt{ } 2))$. This angle of $\theta$ is realized, yielding a cusp volume of $\sqrt{ } 7 / 8$. This angle is the least angle that $\theta$ could be, since $\cos (\theta) \leq 1 / 2 e$ whenever $d=1$.

Suppose now that two full-sized balls which are a distance $f$ apart, where $f$ is greater than $e$, share a $1 / e$-ball such that the three centers are in a line. Then $f$ must be the third shortest distance between centers of full-sized horoballs after $d$ and $e$. Because the angle which the $f$ translation makes with the $d$ translation is different from the angle which the $e$ translation makes with the $d$ translation, there are at least four $1 / e$-balls touching each full-sized horoball. Hence there must be four fullsized balls with centers at a distance $e$ from the center of a given full-sized ball, forcing $f=e$, a contradiction.

Lemma 5.4. If $d=1, e>1$, and each full-sized ball is touched by four $1 / e$-balls, then $\operatorname{vol}(C)$ is either $\sqrt{ } 7 / 8$ or at least $\sqrt{ } 11 / 8$.

Proof. Let $H_{x}$ be a full-sized ball. The fact there are four $1 / e$-balls implies there are four full-sized balls with centers at a distance $e$ from $x$. This forces $\cos (\theta)=1 /(2 e)$.

Let $H_{y}$ be a full-sized ball with center a distance $e$ from the center of $H_{x}$. Then the center of one of the $1 / e$-balls touching $H_{x}$ must be in line with the center of $H_{y}$ and the center of one of the $1 / e$-balls touching $H_{y}$. Note that the fact $\cos (\theta)=1 /(2 e)$ forces the two $1 / e$-balls on one side of $H_{x}$ to touch one another.

If there is only a single $1 / e$-ball being shared by $H_{x}$ and $H_{y}$, then we are in the situation considered in Lemma 5.3, yielding a cusp volume of $\sqrt{ } 7 / 8$.

If there are two $1 / e$-balls in between $H_{x}$ and $H_{y}$ and they do not touch each other, they will generate an intermediate sized ball if their centers are not a distance at least $1 / e$ apart, by Lemma 4.6. Since the $1 / e$-balls


Figure 2
are the largest balls tangent to the full-sized balls, this would imply the existence of a ball tangent to no larger ball. Its upper hemisphere would then form a disk of no tangency, as in the proof of Lemma 4.1 of [2], forcing a cusp volume of at least $\sqrt{ } 3 / 4$. Thus, we will assume that the centers of the two $1 / e$-balls are at least a distance $1 / e$ apart. Therefore, $e \geq 3 / e$ giving $e \geq \sqrt{ } 3$. This gives $\operatorname{vol}(C) \geq \sqrt{ } 11 / 8$.

If there are two $1 / e$-balls between $H_{x}$ and $H_{y}$, and the $1 / e$-balls touch each other, then $e=1 / e+1 / e+1 / e^{2}$. Hence $e=(1+\sqrt{ } 5) / 2$, and $\operatorname{vol}(C)=\sqrt{ }(5+2 \sqrt{ } 5) / 8$. (See Figure 2 for a picture of the cusp diagram in this case.)
In fact, this last case cannot occur for the following reason. Let $H_{a}$ and $H_{b}$ be two tangent full-sized balls. They each have a point of tangency with $H_{\infty}$. As in Lemma 5.1, there exists an elliptic isometry of order three which rotates about a geodesic, the points of which are equidistant from these three points of tangency. Rotating about this geodesic in one direction will send $a$ to $b, b$ to $\infty$, and $\infty$ to $a$. This rotation also sends $d$ to $c$ and $c$ to $g$. To preserve points of tangency, $e$ must go to $f$. This forces $H_{f}$ to go to a ball which is tangent to $H_{d}, H_{e}, H_{f}$, and $H_{g}$. However, when we apply an isometry which takes this new ball to $\infty$, the four $1 / e$-balls will be sent to four full-sized balls. These four full-sized balls will form a sequence such that any adjacent pair in the sequence are tangent. However, the centers of the four balls will not be collinear. This contradicts the pattern of full-sized balls which is present in this cusp diagram.

Lemma 5.5. If $d=1$ and two full-sized balls which are a distance at least $e$ apart share a $1 / e$-ball such that the centers of the three balls do not lie in a line, then $\operatorname{vol}(C) \geq \sqrt{ } 11 / 8$.

Proof. The rotations which take full-sized balls to $1 / e$-balls cannot send the full-sized balls a distance $e$ away to the $1 / e$-balls mentioned in the hypotheses. Thus, the rotations create an additional pair of $1 / e$ balls on each full-sized ball. Hence, each full-sized ball is touched by four distinct $1 / e$-balls. Lemma 5.4 states that $\operatorname{vol}(C)=\sqrt{ } 7 / 8$ or is at least $\sqrt{ } 11 / 8$. But the cusp diagram for the case when $\operatorname{vol}(C)=\sqrt{ } 7 / 8$ does not fit the hypotheses of this lemma.

Lemma 5.6. If $d=1$, and two full-sized balls with centers a distance 1 apart share a $1 / e$-ball, then $\operatorname{vol}(C) \geq \sqrt{ } 3 / 4$.

Proof. Suppose not. Since $1 / e$-balls come in pairs which have their centers in a line with the center of the full-sized ball they touch, it must be the case that either $2 / e=1$ and a single $1 / e$ ball has its center directly beneath the point of tangency of the two full-sized balls which it is tangent to or there are at least four $1 / e$ balls touching each full-sized ball. In the first case, we have $e=2$, which since $\cos (\theta) \leq 1 /(2 e)$, gives a volume in the cusp of at least $\sqrt{ } 15 / 8$. A volume of $\sqrt{ } 15 / 8$ occurs for the group $\operatorname{PGL}_{2}\left(O_{15}\right)$. (Note that in this case, the balls which we are calling $1 / e-$ balls in fact correspond to translations $d^{2}$ rather than to $e$, although the length of $d^{2}$ and $e$ are the same.)

In the second case, we have four $1 / e$-balls tangent to each full-sized ball. Because of the rotations of order two creating the correspondence between $e$-balls and $1 / e$-balls, there must be four $e$-balls which are in the same directions from our full-sized ball as the four $1 / e$ balls. This can only occur if a $1 / e$-ball is shared by four full-sized balls. This means $e=\sqrt{ } 2$. If fact, $e$ will not be the shortest translation linearly independent from the translation corresponding to $d$ so this case cannot occur.

Lemma 5.7. If $d=1, e>1$, and each $1 / e$ ball touches one full-sized ball and the $1 / e$-balls do not touch each other, then $\operatorname{vol}(C) \geq 0.3969$.

Proof. If a $1 / e$-ball had center a distance less than 1 from a full-sized ball, Lemma 4.5 would imply that there was a ball intermediate in size between the full-sized balls and the $1 / e$-balls. Since the $1 / e$-balls are the largest balls tangent to the full-sized balls, this would imply the existence of a ball tangent to no larger ball. Its upper hemisphere would then form a disk of no tangency, as in the proof of Lemma 4.1 of [2] which would give a cusp volume of at least $\sqrt{ } 3 / 4$. Thus, each $1 / e$-ball must stay a distance at least one from all the full-sized balls which it does not touch (see Figure 3).


Figure 3
Hence the fact $j \geq 1$ and $w \geq 1$ imply respectively

$$
\begin{equation*}
\cos (\theta) \leq 1 /(2 e) \tag{1}
\end{equation*}
$$

$$
\begin{equation*}
\cos (\theta) \geq(1 / 2)\left(\sqrt{ }\left(3-e^{2}-1 / e^{2}\right)\right) \tag{2}
\end{equation*}
$$

The fact $k \geq 1$ implies either

$$
\begin{equation*}
\cos (\theta) \leq(1 / 4)\left(e+1 / e-\sqrt{ }\left(10-3 / e^{2}-3 e^{2}\right)\right) \tag{3}
\end{equation*}
$$

or

$$
\begin{equation*}
\cos (\theta) \geq(1 / 4)\left(e+1 / e+\sqrt{ }\left(10-3 / e^{2}-3 e^{2}\right)\right) \tag{4}
\end{equation*}
$$

(1) and (2) together force $e \geq \sqrt{ } 2$. (1) and (4) never hold simultaneously for $e>1$, hence (3) instead of (4) must hold. Then comparing (3) with (2) shows that $e>1.539$. This forces $\operatorname{vol}(C) \geq 0.3746$. We can improve this lower bound.

We now look at the distances $v$ and $f$. Since we are assuming the pairs of $1 / e$-balls that $v$ and $f$ are measuring the distance between are not touching, each pair must stay apart a distance at least $1 / e$ by Lemma 4.6. The fact $v \geq 1 / e$ yields

$$
\begin{equation*}
\cos (\theta) \geq \sqrt{ }\left(\left(4-e^{2}-3 / e^{2}\right) / 8\right) \tag{5}
\end{equation*}
$$

The fact $f \geq 1 / e$ forces either

$$
\begin{equation*}
\cos (\theta) \geq(1 / 8)\left(e+2 / e+\sqrt{ }\left(28-7 e^{2}-20 / e^{2}\right)\right) \tag{6}
\end{equation*}
$$

or

$$
\begin{equation*}
\cos (\theta) \leq(1 / 8)\left(e+2 / e-\sqrt{ }\left(28-7 e^{2}-20 / e^{2}\right)\right) \tag{7}
\end{equation*}
$$

(1) and (6) never hold simultaneously for $e \geq \sqrt{ } 2$, hence (7) instead of (6) must hold for $e \geq \sqrt{ } 2$. Comparing (7) and (5), we find that $e^{8}-7 e^{4}-$ $4 e^{2}+12 \geq 0$, giving $e \geq 1.6126$ and $\operatorname{vol}(C) \geq 0.3969$.

Lemma 5.8. If $d=1, e>1$, each $1 / e$ ball touches one full-sized ball, and the $1 / e$-balls do touch each other, then $\operatorname{vol}(C)=(1+\sqrt{ } 5) / 8$.

Proof. Suppose first that the two $1 / e$-balls which are separated by a distance $v$ touch each other. So $v=1 / e^{2}$. This forces

$$
\begin{equation*}
\cos (\theta)=\sqrt{ }\left(\frac{1}{8}\left(4+1 / e^{4}-e^{2}-4 / e^{2}\right)\right) \tag{8}
\end{equation*}
$$

But comparing this with equation (2), we find $e \geq(1+\sqrt{ } 5) / 2$. Since if $e>(1+\sqrt{ } 5) / 2$, the value inside the $\sqrt{ }$ in (8) would be negative, it must be that $e=(1+\sqrt{ } 5) / 2$ is the only possible $e$. Then $\theta=\pi / 2$ and this yields a cusp volume of $(1+\sqrt{ } 5) / 8$.

Suppose now that $f=1 / e^{2}$. Then

$$
\begin{equation*}
\cos (\theta)=(1 / 8)\left(e+2 / e \pm \sqrt{ }\left(28-7 e^{2}-28 / e^{2}+8 / e^{4}\right)\right) \tag{9}
\end{equation*}
$$

By comparison with (1), we see that the correct formula when $e \geq \sqrt{ } 2$ is the one with the $-\sqrt{ }$. When $e \geq \sqrt{ } 2$, (1) and (9) are both satisfied only in the range $\sqrt{ } 2 \leq e \leq(1+\sqrt{ } 5) / 2$. But by comparing (9) and (3), we see that $e \geq(1+\sqrt{ } 5) / 2$. Hence the only possibility is $e=(1+\sqrt{ } 5) / 2$ and $\cos (\theta)=1 /(1+\sqrt{ } 5)$. This example occurred in the proof of Lemma 5.4, where we showed that a nonrigid cusp with volume less than $\sqrt{ } 3 / 4$ could not have such a horoball pattern.

## 6. Tangency length greater than one

Let $d$ be the shortest tangency length corresponding to a parabolic isometry fixing $\infty$, and let $e$ be the shortest tangency length corresponding to a parabolic isometry which is linearly independent from the first. We are now interested in the case when $1<d \leq e$.

We may again assume that the second to largest balls which appear in the horoball picture are themselves tangent to full-sized balls.

Lemma 6.1. If $1<d \leq e$, and the $1 / d$-balls are each tangent to only one full-sized horoball, then $\operatorname{vol}(C) \geq(\sqrt{ } 7+4) / 16$.

Proof. Suppose $\operatorname{vol}(C)<\sqrt{ } 3 / 4$. Let $v_{1}, v_{2}, v_{3}$, and $v_{4}$ be the four vertices of a parallelogram which forms a fundamental domain in the $x-y$ plane for the action of the parabolic subgroup of $\pi_{1}(O)$ which fixes $\infty$. For convenience, choose coordinates so that $v_{1}$ occurs at the origin of the plane, $v_{2}$ occurs on the positive $x$-axis, and the parallelogram lies above the $x$-axis.


Figure 4
The four vertices of this parallelogram must all stay at least a distance $d$ apart. Corresponding to the $1 / d$ balls, there are two parallel line segments coming out of two opposite vertices into the parallelogram, each segment of length $1 / d$. Let $v_{1}$ and $v_{4}$ be the vertices the line segments come out of. Call their endpoints $x_{1}$ and $x_{2}$. By Lemma 4.4, $x_{1}$ and $x_{2}$ must each stay at least a distance 1 from the three vertices of the parallelogram that each is not attached to. Since the vertices $v_{1}, v_{2}$, and $x_{1}$ form a triangle with edge lengths $d, 1 / d$, and an edge of length at least 1 , the height $h$ of $x_{1}$ above the $x$-axis is at least $\left.(1 / d)\left(1-\left(d^{2}+1 / d^{2}-1\right) / 2\right)^{2}\right)^{1 / 2}$. Additionally, since we have disks of radius 1 with centers a horizontal distance $d$ apart which cannot intersect $x_{1}$, the edge from $x_{3}$ to $x_{4}$ must be a vertical distance above $x_{1}$ at least as large as $\left(1-(d / 2)^{2}\right)^{1 / 2}$. Hence, it must be the case that

$$
\begin{equation*}
\operatorname{vol}(C) \geq(d / 4)\left(\frac{1}{d}\left(1-\left(d^{2}+1 / d^{2}-1\right) / 2\right)^{2}\right)^{1 / 2}+\left(1-(d / 2)^{2}\right)^{1 / 2} \tag{1}
\end{equation*}
$$

At $d=1$, this yields a cusp volume of $\sqrt{ } 3$. We need only examine this function up to $d=\sqrt{ } 2$, since the volume of the cusp is at least $d^{2} \sqrt{ } 3 / 8$ whenever $e \geq d$. For $1 \leq d \leq \sqrt{ } 2$, this function is decreasing. At $d=\sqrt{ } 2$, we obtain $\operatorname{vol}(C) \geq(\sqrt{ } 7+4) / 16$. q.e.d.

Additional analysis could improve this lower bound. In particular, we did not use the fact that the $1 / d$-balls must either touch or stay apart a distance at least $1 / d$.

Now suppose a $1 / d$-ball does touch more than one full-sized ball. Then there are two possible cases. Either there are two $1 / d$-balls per full-sized ball or four $1 / d$-balls per full-sized ball. In the second case, it must be that $d=e$.


Figure 5

Lemma 6.2. Suppose $1<d \leq e$ and each $1 / d$-ball touches two fullsized balls separated by a distance $e$ and the centers of the three balls are all in a line. Then $\operatorname{vol}(C) \geq \sqrt{ } 3 / 4$.

Proof. Call the two full-sized horoballs $H_{X 1}$ and $H_{X 3}$. Then the distance from the center of $H_{X 1}$ to the center of $H_{X 3}$ is $2 / d$. Let $H_{X 5}$ be the $1 / d$-ball that they share. Let $H_{X 2}$ be a full-sized ball with center a distance $d$ from $x_{1}$. There is an isometry which switches $H_{x 1}$ and $H_{\infty}$ and sends $H_{x 5}$ to $H_{x 2}$. Hence it takes $H_{x 3}$ to a ball which touches both $H_{x 1}$ and $H_{x 2}$. This new ball, call it $H_{x 7}$, has its center at the midpoint of the line segment from $x_{1}$ to $x_{2}$. Let $\beta$ be the angle at $x_{1}$ between the line segment from $x_{1}$ to $x_{3}$ and the line segment from $x_{1}$ to $x_{2}$. We can choose $x_{2}$ so that $\beta \leq \pi / 2$. Then $\operatorname{vol}(C)=\frac{1}{4} d(2 / d) \sin \beta$. Hence it is enough to show that $\beta \geq \pi / 3$ in order to show that $\operatorname{vol}(C) \geq \sqrt{ } 3 / 4$.

We label centers of horoballs as in Figure 5. We first note that on $\partial H_{\infty}$, there are two full-sized horoballs, one a distance $y$ from $x_{3}$ and one a distance $2 / d$ from $x_{3}$. Hence the group element that takes $H_{\infty}$ to $H_{x 2}$ and $H_{\infty} \cap H_{X 3}$ to $H_{X 2} \cap H_{\infty}$ will send the horoball at $x_{1}$ to a horoball at $x_{7}$ tangent to both $H_{X 1}$ and $H_{X 2}$. The horoball at $x_{2}$ is sent to a horoball a distance $1 / y$ from $x_{2}$. Note that the resulting triangle is similar to the triangle determined by $x_{1}, x_{2}$, and $x_{3}$ and is obtained by multiplying that triangle by $d /(2 y)$. This new horoball at $x_{9}$ has a radius $1 /\left(2 y^{2}\right)$ by Lemma 4.6.

We also have a $1 / d$-ball beneath a point $w$ on $\partial H_{\infty}$ which is at a distance $m$ from $x_{2}$. Hence this ( $m, 1 / d, d$ ) triangle must appear on $H_{X 3}$. So there is a smaller horoball with center a distance $1 / m$ from $x_{3}$ by Lemma 4.6. This new horoball will be tangent to the $1 / d$-ball centered at $x_{5}$. The triangle defined by $x_{3}, x_{5}$, and the center of this new horoball is similar to the triangle defined by $x_{2}, x_{5}$, and $x_{1}$, but its size is $1 /(m d)$ times the size of the $x_{2}, x_{5}, x_{1}$ triangle.

Thus, we have horoballs of radius $1 / 2$ at $x_{1}, x_{2}, x_{3}$, and $x_{4}$. We have horoballs of radius $1 /\left(2 d^{2}\right)$ at $x_{5}$ and $x_{6}$. We have horoballs of radius $d^{2} / 8$ at $x_{7}$ and $x_{8}$. We have a horoball of radius $1 /\left(2 y^{2}\right)$ at $x_{9}$ and a horoball of radius $1 /\left(2 m^{2} d^{2}\right)$ at $x_{10}$.

In order to make sure none of these horoballs overlap, it must at least be true by Lemma 4.4 that $x \geq 1 / y, s \geq 1 /(d y)$, and $b \geq 1 /(m d y)$. Note that several other inequalities do exist, but it will turn out that these three will suffice. By the law of sines and the law of cosines we can formulate these inequalities entirely in terms of the variables $d$ and $y$. The three inequalities yield respectively

$$
\begin{align*}
& 2 y^{4}-\left(d^{2}+4 / d^{2}\right) y^{2}+\left(d^{2}-4 / d^{2}\right)^{2} \geq 0  \tag{1}\\
& (d y)^{4}-4(d y)^{2}-4 d^{4}+d^{8}-2 d^{2}+8 \geq 0  \tag{2}\\
& -32+16 d^{4}-6 d^{8}+d^{12}+40 d^{2} y^{2}-10 d^{6} y^{2} \\
& \quad+2 d^{10} y^{2}-12 d^{4} y^{4}-d^{8} y^{4}+2 d^{6} y^{6} \geq 0.2 \tag{3}
\end{align*}
$$

The calculation of the above inequalities was aided by the use of Mathematica. Note that the given inequalities are multiples of the original inequalities. Since our goal is to show that $\beta \geq \pi / 3$, we take as a fourth inequality $\beta \leq \pi / 3$, which yields

$$
\begin{equation*}
d^{2}+4 / d^{2}-y^{2}-2 \geq 0 \tag{4}
\end{equation*}
$$

Any pair of values for $y$ and $d$ which does not satisfy all four of these inequalities cannot yield a counterexample to the theorem. In the case that $1<d<\sqrt{ } 2$ and $1<y$, at least one of the inequalities is not satisfied. At least one of the inequalities is also not satisfied in the case where $d=\sqrt{ } 2$ except when $y=\sqrt{ } 2$. In the case $d=y=\sqrt{ } 2$, we have a cusp volume of $\sqrt{3} / 4$.

If $d>\sqrt{ } 2$, we can interchange $d$ with $2 / d$, and the above argument again works, although care must be taken in interchanging them appropriately. Note that since $y \geq d, \operatorname{vol}(C)>\sqrt{ } 3 / 4$ for all $d>\sqrt{ } 2$ anyway. q.e.d.
(Some helpful calculations: $s^{2}=y^{2} / 2-2 / d^{2}-2 / y^{2}+4 /\left(y^{2} d^{4}\right)$ $\left.+d^{4} /\left(2 y^{2}\right), m^{2}=d^{2} / 2-1 / d^{2}+y^{2} / 2.\right)$

Lemma 6.3. Suppose $d, e>1, a 1 / d$-ball touches two full-sized balls which are separated by a distance $d$, and the centers of the three balls are all in a line. Then $\operatorname{vol}(C) \geq \sqrt{ } 3 / 4$.

Proof. Then $d=2 / d$, so $d=\sqrt{ } 2$. But $\operatorname{vol}(C) \geq d^{2} \sqrt{ } 3 / 8$.
Lemma 6.4. If $d, e>1, \operatorname{vol}(C)<\sqrt{ } 3 / 4$, and $a 1 / d$-ball touches two or more full-sized balls such that if the $1 / d$-ball touches exactly two full-sized balls, the three centers of the horoballs are not in a line, then $\operatorname{vol}(C)=\sqrt{ } 2 / 4$.

Proof. This forces the existence of at least four $1 / d$-balls per full-sized ball, which requires that $d=e$. Suppose first that the $1 / d$-ball touches at least two full-sized balls which are themselves separated by a distance $d$. By the symmetry in the placement of $1 / d$-balls, these two full-sized balls must share two $1 / d$-balls. Let $H_{a}$ and $H_{b}$ be the two full-sized balls, and $H_{c}$ and $H_{d}$ the two $1 / d$-balls that they share. There must be an order-two elliptic isometry $T$ which rotates about a geodesic through the tangency point of $H_{a}$ and $H_{\infty}$ and switches $H_{a}$ with $H_{\infty}$. This rotation will send $H_{b}$ to a $1 / d$-ball tangent to $H_{a}$, and $H_{c}$ and $H_{d}$ to full-sized balls, both of which are also tangent to $T\left(H_{b}\right)$. Thus, the $1 / d$-ball $T\left(H_{b}\right)$ is tangent to at least three full-sized balls.

If the $1 / d$-ball touches four full-sized balls, then the symmetry forced by the elliptic rotations through the tangency points forces the four centers of the full-sized balls to form a square of side length $d$. The $1 / d$-ball is at the center of the square, giving a length of $2 / d$ to the diagonal. Hence, $d=\sqrt[4]{ } 2$ and $\operatorname{vol}(C)=\sqrt{ } 2 / 4$.

If the $1 / d$-ball touches three full-sized balls, the symmetries caused by the elliptic elements forces the centers of the three balls to form an equilateral triangle with edge length $d$. The center of the $1 / d$-ball is at the center of the triangle, and at a distance $1 / d$ from each of the vertices.
This forces $d=\sqrt[4]{3}$ and $\operatorname{vol}(C)=3 / 8$.
This last case is not realized by an orbifold for the following reason. As in Figure 6 there must be vertical elliptic axes of order two at points $a$ and $b$.

By Lemma 4.9, there are two order-two elliptic axes passing through $H_{x} \cap H_{\infty}$ which are both tangent to $H_{x}$ and $H_{\infty}$ at $H_{x} \cap H_{\infty}$. Rotation about one of these axes must send the $1 / d$-ball at $g$ to a full-sized ball centered at a distance $d$ from $x$. Without loss of generality, we can take


Figure 6
this axis to have endpoints at $d$ and $c$. Then, translation of the other axis by a parabolic isometry will insure an order-two axis with endpoints at $f$ and $e$.

Rotating about the axis with endpoints at $d$ and $c$ sends the vertical axis at $a$ to an axis, which has one endpoint at $x$, and is perpendicular to the vertical geodesic at $g$. Similarly, a rotation about the axis with endpoints $f$ and $e$ sends the vertical geodesic at $b$ to an axis, which has one endpoint at $y$, and is perpendicular to the vertical geodesic at $g$.

These two new order-two axes intersect one another at an angle of $2 \pi / 3$. Hence the vertical geodesic at $g$ must be an elliptic axis of order divisible by 3 , contradicting the fact only order-two axes go out the cusp.

Finally, it could also be the case that two full-sized balls separated by a distance other than $d$ share the two $1 / d$-balls. Let $f$ be the shortest distance between the centers of two full-sized balls which are not separated by a distance $d$. Using an argument similar to the one above, we see that there must be a $1 / f$-ball which touches three full-sized balls. By symmetry arguments, we can show that this ball must in fact be a $1 / d$-ball, forcing $f=d$. This puts us in the previously examined case.

## 7. One cusp: conclusions

Proof of Theorem 4.1. The fact that a maximal nonrigid cusp of volume less than 0.3969 must have volume either $1 / 4, \sqrt{ } 7 / 8$, or $\sqrt{ } 2 / 4$ follows from the sequence of lemmas in $\S \S 4-6$.

Lemma 7.1. There exist two unique hyperbolic 3-orbifolds with maximal nonrigid cusp volumes $1 / 4$ and $\sqrt{ } 7 / 8$ respectively, and exactly two hyperbolic 3-orbifolds, each with a maximal nonrigid cusp volume of $\sqrt{ } 2 / 4$.

Proof. Lemma 3.2 assures us that an orbifold with a maximal nonrigid cusp having one of these three volumes must be a 1 -cusped orbifold. We first assume that we have a hyperbolic 3-orbifold with a maximal nonrigid cusp of volume $1 / 4$. The proofs of Lemmas 5.1 and 5.2 demonstrate that the cusp diagram for such an orbifold appears as in Figure 7a. Let $F$ be the ideal octahedron in $H^{3}$ with five vertices at the centers of the five horoballs shown and the sixth vertex at $\infty$. The elliptic elements in $\pi_{1}(O)$ will include rotations of order two about each edge in the 1 -skeleton together with order-three rotations about axes through opposite faces of the octahedron, and order-two rotations about axes through opposite vertices and about axes bisecting the faces respectively. The isometries generated by these elliptic isometries will tile all of $H^{3}$ by the images of this octahedron. A fundamental domain for the resultant group of isometries is given by taking $1 / 12$ of the original octahedron. The identifications and singular axes on this fundamental domain are completely determined, and hence the resultant orbifold is unique. Since an ideal regular octahedron has volume approximately 3.663862 , this orbifold has volume $1 / 12$ of that, namely $0.30532 \ldots$. The fundamental group of this orbifold is in fact $\mathrm{PSL}_{2}\left(O_{1}\right)$. This orbifold is covered by the Borromean rings complement.

In the case of the cusp volume $\sqrt{ } 7 / 8$, the proof of Lemma 5.3 yields a cusp diagram as in Figure 7b. An argument similar to the one above gives a tiling of $H^{3}$ by ideal prisms of volume approximately 2.6667. The resulting orbifold is again completely determined. Its volume will be $1 / 6$ of the volume of the ideal prism, namely $0.4444574 \ldots$. . The fundamental group of this orbifold is $\mathrm{PGL}_{2}\left(O_{7}\right)$, and this orbifold is covered by the complement of the link $6_{1}^{3}$.

In the case of the cusp volume $\sqrt{ } 2 / 4$, Lemmas 5.3 and 6.4 yield cusp diagrams as in Figure 7c. In the first diagram, we can tile $H^{3}$ by ideal cuboctahedra. The resulting orbifold is completely determined and has volume approximately 0.5019204 . The fundamental group of this orbifold is $\mathrm{PGL}_{2}\left(\mathrm{O}_{2}\right)$.

In the second case, let $F$ be the ideal octahedron with vertices at $\infty$ and at the centers of the five horoballs appearing in the figure. Again, the order-two rotations in the edges of the octahedron together with an ordertwo rotation in one bisector of each face will tile all of $H^{3}$ with copies


Figure 7
of the octahedron. Cut the original octahedron into four $(\pi / 4, \pi / 4, \pi / 2)$ ideal tetrahedra by cutting along the four ideal triangles which share the vertical edge through the center of the central horoball.

Corresponding to the elliptic axes in Lemma 4.9, there will be one elliptic axis of order two passing through two opposite edges of each tetrahedron. Without loss of generality, we can take these axes to be the ones which appear in the figure. Although rotation about these geodesics does not preserve the octahedral tiling, it does preserve the $(\pi / 4, \pi / 4, \pi / 2)$ ideal tetrahedral tiling and completely determines the orbifold. The resulting orbifold is covered by the link $8_{2}^{4}$, and has volume approximately 0.4579827.

Proof of Corollary 4.2. We have shown that if $O$ has a maximal nonrigid cusp of volume less than 0.3969 , then the cusp must have volume $1 / 4, \sqrt{ } 7 / 8$, or $\sqrt{ } 2 / 4$ and $O$ must be the corresponding orbifold of volume approximately 0.3053 or 0.4444 in the first two cases and 0.5019 or 0.4579 in the last case. If $O$ has a maximal nonrigid cusp with volume at least 0.3969 , Lemma 3.4 implies $\operatorname{vol}(O) \geq 0.4651$. Since Theorem 2.1
states that every limit volume corresponds to an orbifold with a nonrigid cusp, the result follows.

## 8. Applications

Let $M$ be a noncompact finite volume orientable hyperbolic 3-manifold, and let $\operatorname{Isom}^{+}(M)$ be the group of orientation-preserving isometries of $M$.

Corollary 8.1. If all the elements of $\operatorname{Isom}^{+}(M)$, which fix points in the interior of any embedded cusp in $M$ are of order two, then $\left|\operatorname{Isom}^{+}(M)\right| \leq$ $3.276 \operatorname{vol}(M)$.

Proof. Let $O$ be the orbifold obtained by taking the quotient of $M$ by $\operatorname{Isom}^{+}(M)$. Then $\operatorname{vol}(O) \geq 0.3053$ by Corollary 4.2. But $\operatorname{vol}(O)=$ $\operatorname{vol}(M) /\left|\operatorname{Isom}^{+}(M)\right|$ which immediately yields the result. q.e.d.

Note that when we utilize the actual values for the numbers rather than the decimal approximations, this lower bound is exactly realized by the orientation-preserving isometry group of the Borromean rings complement.

Corollary 8.2. Let $K$ be a knot in $S^{3}$ with hyperbolic complement. Then the order of the group of periodic orientation-preserving diffeomorphisms from $S^{3}$ to $S^{3}$ leaving $K$ invariant is bounded above by $3.276 \operatorname{vol}\left(S^{3}-K\right)$.

Proof. Such a diffeomorphism restricts to a homeomorphism of the complement that must send the longitude $I$ back to $\pm I$ since the longitude is trivial in $H_{1}\left(S^{3}-K\right)$. This homeomorphism corresponds to an isometry of the hyperbolic complement which must also send the longitude $I$ back to $\pm I$. Hence, there cannot be any elliptic axes of order greater than two going out the cusp. The result then follows from Corollary 8.1. q.e.d.

This last result generalizes.
Corollary 8.3. Let $M$ be a noncompact finite volume orientable hyperbolic 3-manifold with one cusp. Then $\left|\operatorname{Isom}^{+}(M)\right| \leq 3.276 \mathrm{vol}(M)$.

Proof. By Lemma 6.7 of [5], $H_{1}(M)$ is infinite. Let $M^{\prime}$ be the manifold obtained by removing the interior of an embedded cusp from $M$. By the proof of Lemma 6.8 of [5], $i^{*}: H_{1}\left(\partial M^{\prime}\right) \rightarrow H_{1}\left(M^{\prime}\right)$ has infinite image and nontrivial kernel. Hence, by trivializing any torsion, there is an epimorphism $\beta: H_{1}\left(\partial M^{\prime}\right) \rightarrow Z$ with nontrivial kernel. This kernel is generated by a single nontrivial simple closed curve in $\partial M^{\prime}$ with either one of its two possible orientations. We call such a curve $I$ a longitude of $\partial M^{\prime}$. Let $\theta$ be an isometry of $M$, and $\theta^{\prime}$ its restriction to $M^{\prime}$. Then $\theta^{\prime *}$ must preserve the kernel of $\beta$, and hence $\theta^{\prime}$ must send $I$ to a
curve homotopic to $I$ or $-I$. Therefore, if $\theta$ is an elliptic isometry with axis going out the cusp, it must have order two. The result then follows immediately from Corollary 8.1.

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