

Research Article

Model Based Adaptive Piecewise Linear Controller for Complicated Control Systems

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Received 1 July 2014; Revised 2 September 2014; Accepted 3 September 2014; Published 17 September 2014

Academic Editor: Baocang Ding

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A model based adaptive piecewise linear control scheme for industry processes with specifications on peak overshoots and rise times is proposed. It is a gain stabilized control technique. Large gain is used for large tracking error to get fast response. Small gain is used between large and small tracking error for good performance. Large gain is used again for small tracking error to cope with large disturbance. Parameters of the three-segment piecewise linear controller are found by an automatic regulating time series which is function of output characteristics of the plant and reference model. The time series will be converged to steady values after the time response of the considered system matching that of the reference model. The proposed control scheme is applied to four numerical examples which have been compensated by PID controllers. Parameters of PID controllers are found by optimization method. It gives an almost command independent response and gives significant improvements for response time and performance.

1. Introduction

Gain and phase stabilized are two conventional design methods for feedback control systems. They can be analyzed and designed in gain-phase plots to get wanted gain and phase margins or gain and phase crossover frequencies [1, 2]. The gain crossover frequency is closely related to the system bandwidth (or response time). The phase margin is closely related to performance (or peak overshoot). In general, fast response time and good performance cannot be obtained simultaneously for some feedback control systems. For example, the altitude control system of the airframe needs large gain for fast response time and low gain for good performance. It is in conflict with another. Simple and effective way to solve this problem and provides better results than those of compensated by linear controllers are generally expected. This is the motivation of this paper.

Variable structure control is a switching control method for feedback control systems [3–7]. It gives good performance and robustness for coping with system uncertainty. But it suffers from chattering problem and state measurements. In this paper, a fast response system and a good performance

system are selected for switching. An adaptive switching algorithm is used. There is no discontinuous connection between two systems. Therefore, there is no chattering problem. Gain scheduling has been used successfully to control nonlinear systems for many decades and in many different applications, such as autopilots and chemical processes [8–10]. It consisted of many linear controllers for operating points to cope with large parameter variations. This concept will be expanded for response time and performance. Operating points are replaced by fast response and good performance conditions and interpolation for gain evaluation is replaced by an adaptive switching point. It is determined by the filtered command tracking errors. Nonlinear controller's syntheses using inverse describing function for use with hard nonlinear system have developed for several researchers [11–13]. They are complicated but effective for nonlinear systems.

In this paper, a simple three-segment piecewise linear controller is proposed. It is symmetry and has two switching points. It is equivalent to two quasilinear gains; that is, there are two equivalent systems. One is the fast but bad performance system, and the other is the slow but good performance system. Switching points are used to select optimal

gain. They are functions of the dynamic of tracking error. It is easy to analyse and design. Based on the information of the reference model, parameters of three-segment piecewise linear controller can be tuned in the online manner. An automatic regulating time series [14] is used for tuning the parameter. It can be retuned again if the system is needed. Furthermore, it gives an almost reference input independent response. It implies that the controlled system is similar to a linear system.

The proposed control scheme will be illustrated by a 2nd order altitude control system and applied to four numerical examples those have been compensated by optimized PID controllers. Time responses show that the proposed method gives significant improvements on response time and performance than those compensated by PID controllers.

2. The Model Based Control Scheme

Figure 1 shows the proposed model based control scheme in which reference model represents the wanted system response, adaptive piecewise linear controller is a gain stabilized compensation, and autotuning process is used to find the switching point (D_1) of the adaptive piecewise linear controller. The piecewise linear controller can get fast response and performance simultaneously. It is a three-segment piecewise linear controller. The switching point (D_1) is dependent on the filtered dynamic of the tracking error (E). Parameters K_1, K_2, K_n , and T_n are found by the autotuning process for matching outputs of the reference model. Several identifying processes will be processed to find them. In general, the controlled system can be described by peak overshoot and rise time of step response. The concept of the proposed control scheme will be discussed by an illustrating example in next subsections.

2.1. The Adaptive Piecewise Linear Controller. Figure 1 shows the three-segment piecewise linear nonlinearity. Now, the problem is to find values of K_n and T_n for switching points $+D_1$ and $-D_1$ and gains (K_1, K_2) for two selected systems; that is, one is the fast but bad performance system and the other is the slow but good performance system. Note that switching points $+D_1$ and $-D_1$ are not fixed and will be determined by the absolute value of the command tracking error.

Consider a 2nd altitude control example described by

$$G(s) = \frac{1}{s(s+2)}. \quad (1)$$

The transfer function of the closed-loop system with loop gain K is

$$T(s) = \frac{K}{s^2 + 2s + K}. \quad (2)$$

Poles locations and natural frequency (ω_n) for two loop gains (K_1, K_2) are

$$\begin{aligned} K_1 &= 0.500, \quad \text{poles : } -0.2929, -1.7071, \\ K_2 &= 10.00, \quad \text{poles : } -1.0 \pm j3.0, \quad \omega_n = 3.1623. \end{aligned} \quad (3)$$

They are overdamped and underdamped systems. Time responses of them are shown in Figure 2 for $K = K_1$ (small-dot-line) and $K = K_2$ (large-dot-line) in which R represents the reference input and C represents the output. The strategy for gain switching is (1) large gain (K_2) for large tracking error to get fast response and (2) small gain (K_1) for small tracking error (E) to get good performance. It is a variable structure system and can be achieved by selecting a proper switching point D_1 of the piecewise linear controller. For example, the optimal switching point D_1 is selected as 0.525 for $R = 1$ to get fast response and good performance. Large gain (K_2) is used for $|E| > D_1$ and small gain (K_1) is used for $|E| \leq D_1$. Step response is shown in Figure 2 (solid-line) also for $R = 1$. It shows that the controlled system using adaptive gain can give fast response and good performance simultaneously.

However, it is not true that R is equal to 5, 10, and 50, respectively. Those step responses are shown in Figure 3. Naturally, another optimal switching point D_1 for $R = 5, 10$, and 50 can be selected for getting good performance. They are 2.625, 5.250, and 26.250 for $R = 5, 10$, and 50, respectively. They are true for step responses from zeros to 5, 10, and 50 only. Another possible way for the switching point can be dependent on the tracking error (E). A possible switching rule for D_1 is found as $D_1 = 0.925|E|$ for good performance. Figure 4 shows time responses for $R = 1, 5, 10$, and 50, respectively. It can be seen that the switching rule gives an input command (R) independent of results. However, they are slower than those results shown in Figures 2 and 3.

One possible way to speed up the time response is to enlarge the large gain phase in the beginning. A low-pass filter $D(s) = K_n/(T_n s + 1)$ is used for the absolute tracking error (E) to get D_1 . Figure 5 shows that faster response than that shown in Figure 4 is got for $K_n = 1.0465$ and $T_n = 1/\omega_n$. The switching point D_1 is shaped for speeding up the responses while keeping performance unchanged. Figure 5 shows that the rise time of the controlled system is quite close to that of the controlled system using $K = K_2$; that is, the rise time of the system is dependent on K_2 . Note that the natural frequency (ω_n) for $K = K_2$ is used to find T_n also. Therefore, it is needed to determine K_n only.

Figure 6 shows time responses for $R = 1, 5, 10$, and 50, respectively. It shows that almost input independent responses are got. It implies that the controlled system is similar to the system controlled by linear controller. This is the major merit of the proposed method.

2.2. The Automatic Tuning Process. In general, one can use rise time and peak overshoot of step response to describe the characteristics of the controlled system. They will be used as specifications to find parameters of the adaptive piecewise linear controller, that is, K_1, K_2, K_n , and T_n .

2.2.1. Automatic Tuning Process for Matching Peak Point. Parameter $K_n = 1.0465$ of the low-pass filter $D(s) =$

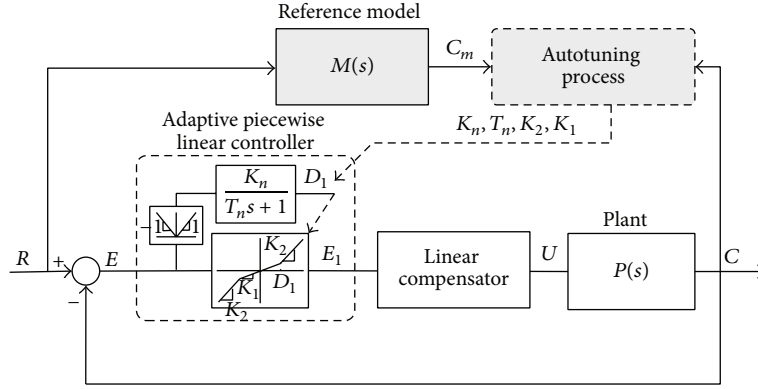
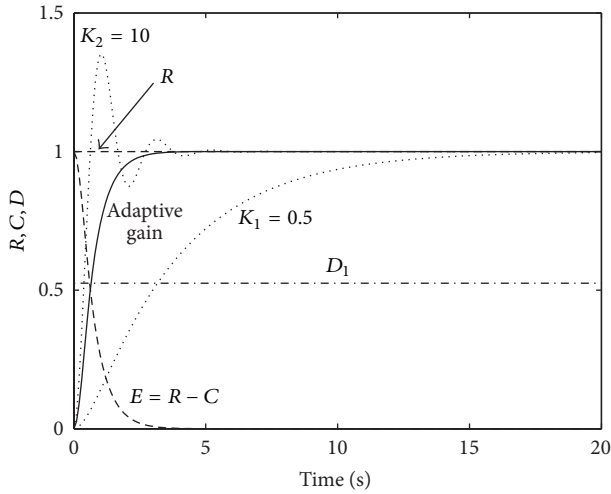
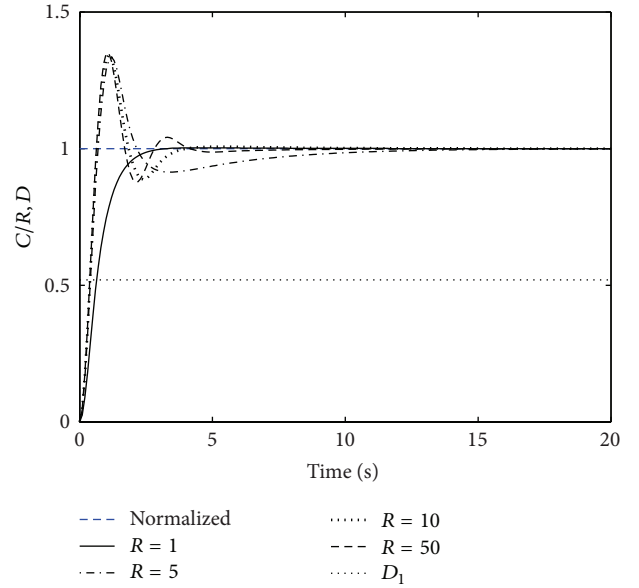


FIGURE 1: The proposed model based control scheme.

FIGURE 2: Time responses of the illustrating example for $K = 0.5, 10$ and adaptive gain.FIGURE 3: Time responses of the illustrating example for $R = 1, 5, 10$, and 50 and $D_1 = 0.525$.

$K_n/(T_n s + 1)$ of the adaptive piecewise linear controller used in Section 2.1 was found by use of the following equations:

$$G_n(kT + T) = G_n(kT) \times \left\{ \alpha \left[\frac{Mp}{Mps} \right]^j + (1 - \alpha) \right\}; \quad (4)$$

$$0 < \alpha < 1;$$

$$K_n = G_n(kT), \quad (5)$$

where $G_n(kT)$ is an automatic regulating time series [14]; α and j are controlling parameters of the regulating property; Mps is the specification of the peak value; Mp is the peak point found by using $K_n = G_n(kT)$; T is simulation period of one step response; and k is the k th step responses. Equation (4) gives that $G_n(kT)$ will be converged to a steady-state value after Mps being matched by Mp .

Figure 7 shows the online tuning process for $T = 30$ sec; $\alpha = 0.9$; $Mps = 1.003$; $j = 3$. The values of $G_n(kT)$ in each tuning interval are

$$\begin{aligned} G_n(0) &= 0.30, & G_n(T) &= 0.6004, \\ G_n(2T) &= 0.9580, & G_n(3T) &= 1.0465, \\ G_n(0) &= 0.50, & G_n(T) &= 0.8678, \\ G_n(2T) &= 1.0484, & G_n(3T) &= 1.0465, \\ G_n(0) &= 0.70, & G_n(T) &= 1.0122, \\ G_n(2T) &= 1.0453, & G_n(3T) &= 1.0465, \end{aligned} \quad (6)$$

for three initial guesses $G_n(0)$. They show that $G_n(kT)$ are converged to 1.0465 quickly. Figure 7 shows also that the final system matches the peak specification Mps .

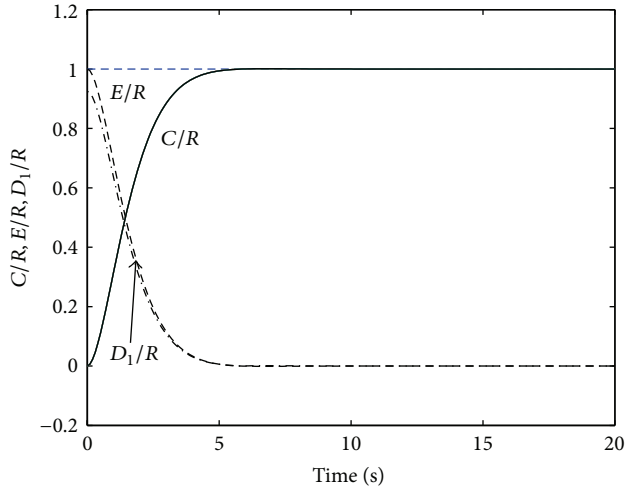


FIGURE 4: Time responses of the illustrating example for $R = 1, 5, 10$, and 50 and $D_1 = 0.925|E|$.

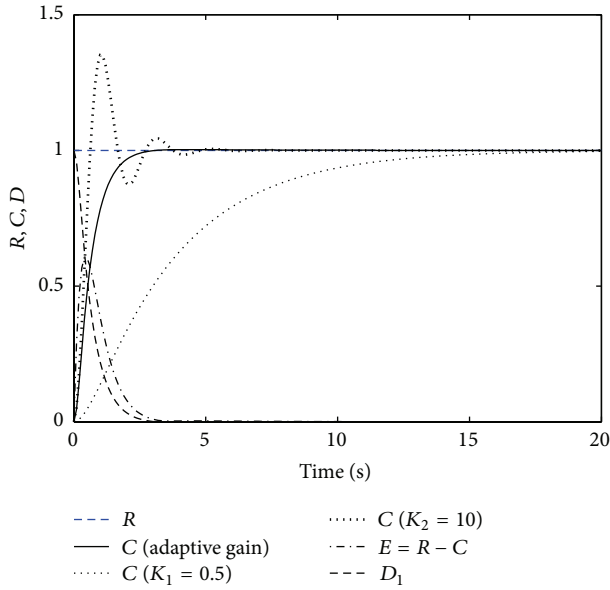


FIGURE 5: Time responses of the illustrating example for $R = 1$ and $D(s) = K_n/(T_n s + 1)$.

2.2.2. Automatic Tuning Process for Matching Peak Point and Rise Time. In the previous subsection, specification Mps is used to find parameter K_n . Another specification for rise time T_c can be also used to tune high gain K_2 and T_n . Automatic tuning equations are described as follows:

$$Q_n(kT + T) = Q_n(kT) \times \left\{ \beta \left[\frac{T_c}{T_{cs}} \right]^l + (1 - \beta) \right\}; \quad (7)$$

$$S_{CK2} = Q_n(kT), \quad (8)$$

where β is regulating parameter and K_2 , K_1 , and T_n will be replaced by $K_2 S_{CK2}$, K_1/S_{CK2} , and T_n/S_{CK2} , respectively. Figure 8 shows the online automatic tuning process for

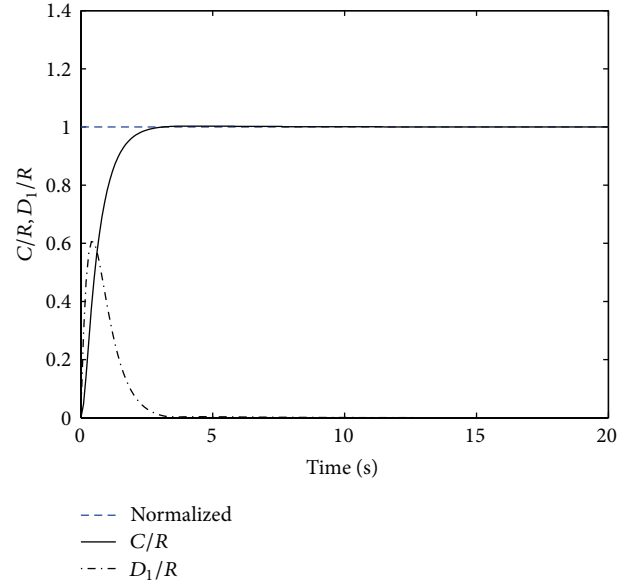


FIGURE 6: Time responses of the illustrating example for $R = 1, 5, 10$, and 50 .

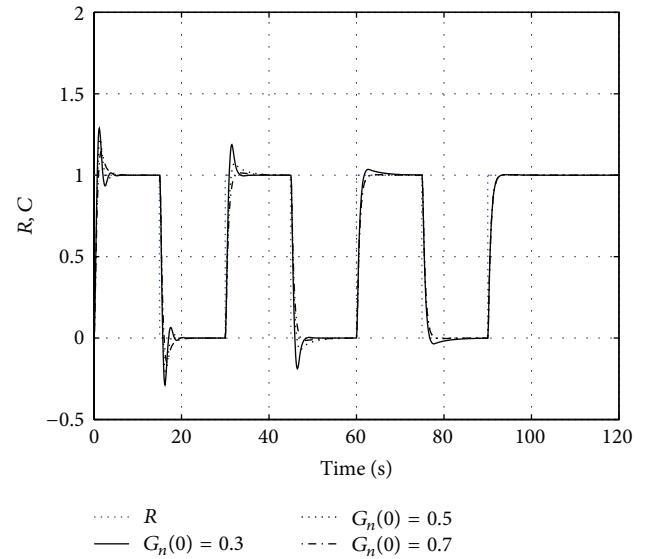


FIGURE 7: Online automatic tuning process of the illustrating example using different initial $G_n(0)$.

matching peak point and rise time specifications, simultaneously. Specifications used are $Mps = 1.003$ and $T_{cs} = 0.60$ sec. Parameters used in (4) and (7) are $\alpha = 0.6$, $\beta = 0.5$, $j = 5$, $T = 30$ sec, $G_n(0) = 0.7$, and $Q_n(0) = 1.00$. Internal values of each tuning interval are given in Table 1. Table 1 gives that system response is converged into wanted specification quickly. Note that system response shown in Figure 8 is faster than that shown in Figure 7.

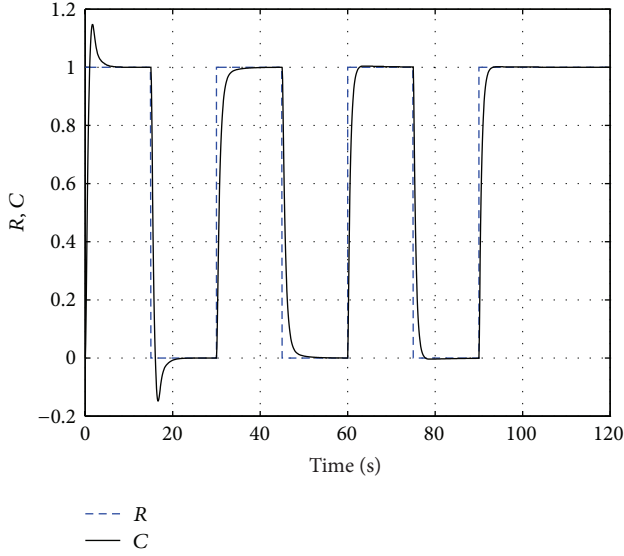


FIGURE 8: Online automatic tuning process of the illustrating example for matching peak point and rise time specification.

TABLE 1: Internal values of each tuning interval.

Time	0	T	2T	3T	4T
G_n (kT)	0.70	1.101	1.091	1.093	1.091
Q_n (kT)	1.00	0.815	1.979	1.927	1.928
Mps	1.147	1.000	1.004	1.003	1.003
T_c	0.547	0.786	0.594	0.600	0.600

Design procedures for the proposed method using the proposed adaptive piecewise linear controller can be deduced as follows.

Step 1. Select two loop gains for fast response and good performance, respectively. In general, high loop gain ($K = K_2$) is for fast responses and low gain ($K = K_1$) is for good performance. The rise time of the system with high gain meets the design specification. The peak overshoot of the system with low gain meets the design specification.

Step 2. Determine parameters of low-pass filter $D(s) = K_n/(T_n s + 1)$ to find the optimal switching point D_1 . The natural frequency (ω_n) for the high gain system ($K = K_2$) is used to find T_n . The natural frequency (ω_n) is closely related to the rise time. Equations (4)–(8) are used to find parameters K_1 , K_2 , K_n , and T_n for given specifications Mps and T_{cs} . Another method for finding parameter K_n can be used by the optimization method using performance index formulated by integration of the absolute error (IAE) and integration of the square error (ISE) or online parameterized method [15, 16].

The proposed control scheme will be applied to four numerical examples which have been compensated by optimized PID controllers.

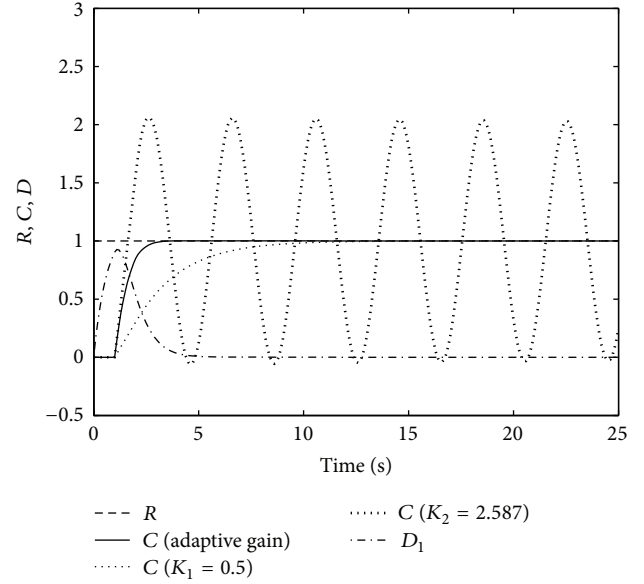


FIGURE 9: Step responses of Example 1 for constant gains ($K = 0.5$ and 2.587) and adaptive gain with D_1 .

3. Numerical Examples

Example 1. Consider a stable plant that has the transfer function [17]

$$G(s) = \frac{e^{-s}}{(s+1)^2}. \quad (9)$$

It is a second order dynamic plus a pure time delay (SOPDT). In this example, parameters of the PID controller are

$$K_p = 1.1953, \quad K_i = 0.5942, \quad K_d = 0.7338. \quad (10)$$

It is designed by optimization method first and closed with it. And then low loop gain $K_1 = 0.50$ in cascade is selected and high loop gain $K_2 = 2.587$ in cascade is selected for the system which is just in the sustaining oscillating condition. Time responses using low gain ($K_1 = 0.50$) and high gain ($K_2 = 2.587$) are shown in Figure 9. The oscillation frequency is $\omega_n = 1.5708$ rad/s. It shows an overdamped system and a zero-damped system. An optimal parameter K_n for switching point D_1 will be selected to coordinate two systems for matching system specifications.

Now, apply the proposed control scheme to the system using

$$K_1 = 0.5000, \quad K_2 = 2.587, \quad T_n = 0.6366. \quad (11)$$

The K_n is found by following online computing rule:

$$G_n(kT + T) = G_n(kT) \times \left\{ 0.9 \left[\frac{Mpc}{Mps} \right]^2 + 0.1 \right\}, \quad (12)$$

$$K_n = G_n(kT)$$

with $G_n(0) = 0.5$, $T = 25$ seconds, and $Mps = 1.001$. The found $G_n(kT)$ are

$$\begin{aligned} G_n(0) &= 0.5, & G_n(T) &= 1.0794, & G_n(2T) &= 1.1365, \\ G_n(3T) &= 1.1385, & G_n(4T) &= 1.1385, \dots \end{aligned} \quad (13)$$

$G_n(kT)$ is converged to be 1.1385 within three period simulations. The online autotuning process is shown in Figure 10.

The time response is shown in Figure 9 also. It can be seen that the proposed method can give fast response and good performance simultaneously. It is the combination of overdamped and zero-damped systems with D_1 . Zero-damped system is used for fast responses and overdamped system is used for good performance. Naturally, it is almost input command (R) independent also.

Simulation results of the proposed method and four other methods are presented for comparisons. They are methods of Ziegler-Nichols [18, 19] for finding PI and PID compensators, Tan et al. [20, 21] for finding PID compensator, and Majhi [17] for finding PI compensator. Parameters of five found compensators are given as follows.

(1) Proposed method:

$$\begin{aligned} K_p &= 1.1953, & K_i &= 0.5942, & K_d &= 0.7338, \\ K_1 &= 0.5000, & K_2 &= 2.587, & K_n &= 1.1385, \\ T_n &= 0.6366. \end{aligned} \quad (14)$$

(2) ZN(PI): $K_p = 1.240$ and $K_i = 0.251$.

(3) ZN(PID): $K_p = 1.6367$, $K_i = 0.4187$, and $K_d = 0.5972$.

(4) Tan's(PID): $K_p = 0.620$, $K_i = 0.5636$, and $K_d = 0.1705$.

(5) Majhi's(PI): $K_p = 0.864$ and $K_i = 0.3653$.

Time responses are shown in Figure 11. Integral of the square error (ISE) and integral of the absolute error (IAE) are given in Table 2. From Table 2 and Figure 11, one can see that the proposed method gives faster response and better performance than those of other methods presented.

Example 2. Consider the sixth-order plant [17]

$$G(s) = \frac{1}{(s+1)^6}. \quad (15)$$

Three parameters of the optimized PID controller are

$$K_p = 1.1800, \quad K_i = 0.3380, \quad K_d = 2.9181. \quad (16)$$

The performance index $50IAE + ISE$ is used for finding them. The dominate pole for high gain $K_2 = 1.500$ is $-0.0848 \pm j0.7898$. The natural frequency is $\omega_n = 0.7943$ rad/s. It is an underdamped system. The low gain $K_1 = 0.05$ is selected. It is an overdamped system. Parameters for the proposed control scheme found are

$$\begin{aligned} K_1 &= 0.0500, & K_2 &= 1.500, & K_n &= 0.5064, \\ T_n &= 1.259. \end{aligned} \quad (17)$$

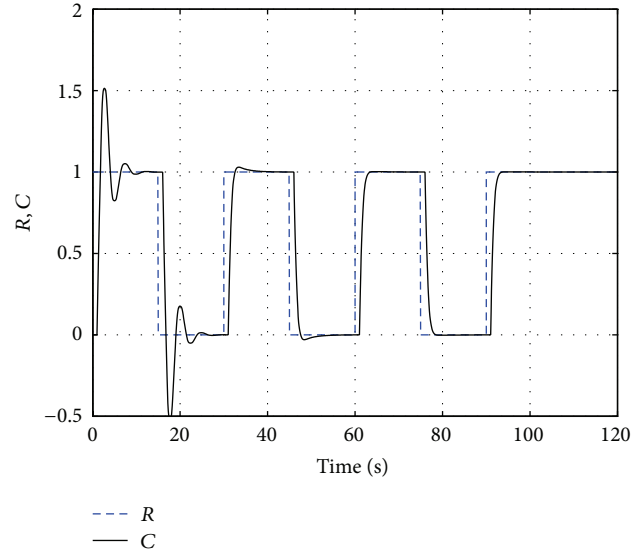


FIGURE 10: Online autotuning process of Example 1.

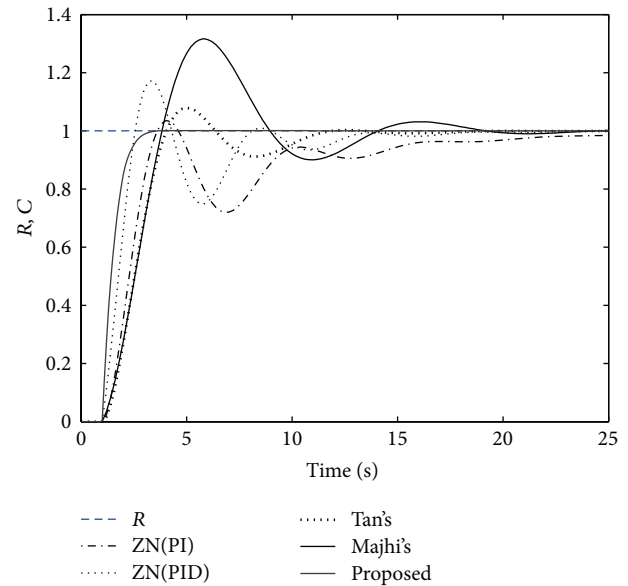


FIGURE 11: Comparisons with other methods for Example 1.

TABLE 2: The ISE and IAE of five methods for Example 1.

	Proposed	ZN(PI)	ZN(PID)	Tan's(PID)	Majhi's(PI)
ISE	1.347	2.268	1.770	2.247	2.465
IAE	1.599	4.011	2.876	3.073	4.066

Figure 12 shows time responses using optimization method and the proposed method for $R = 1, 5, 10$, and 50 . It can be seen that the proposed method gives better result than that of the optimization method.

Simulation results of the proposed method and four other methods are presented for comparisons also. They are rules of Ziegler-Nichols [18, 19] for finding PI and PID compensators, Ho et al. [22] for finding PID compensator, and Majhi

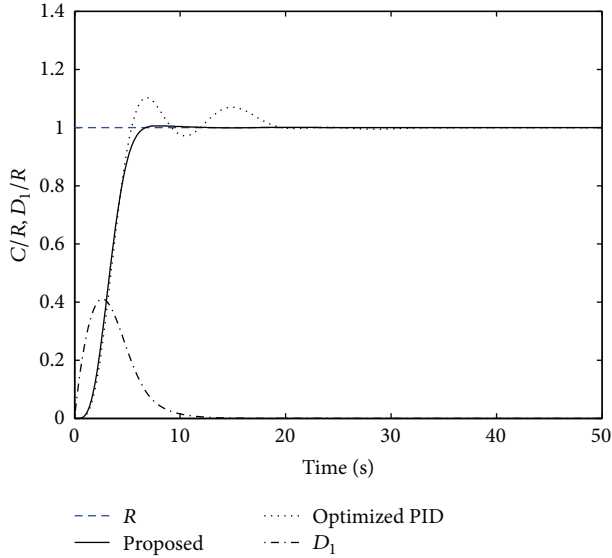
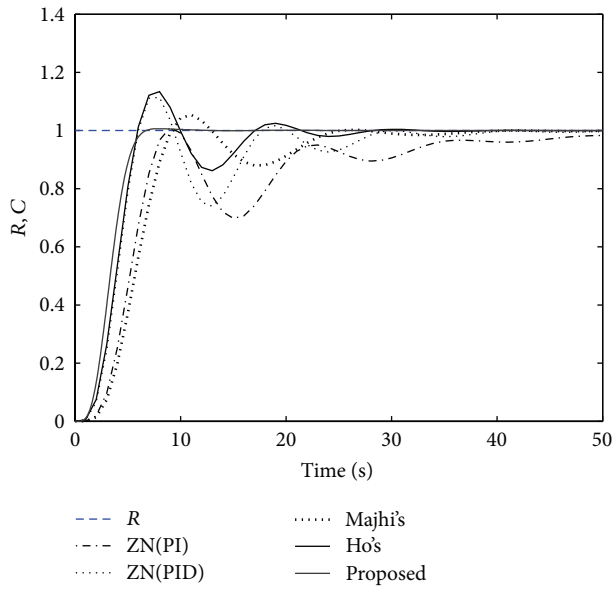
FIGURE 12: Normalized responses of C/R and D_1/R of Example 2.

FIGURE 13: Comparisons with other methods for Example 2.

[17] for finding PI compensator. Parameters of five found compensators are given as follows.

(1) The proposed method:

$$\begin{aligned} K_p &= 1.1800, & K_i &= 0.3380, & K_d &= 2.9181, \\ K_1 &= 0.0500, & K_2 &= 1.5000, & K_n &= 0.5064, \\ T_n &= 1.259. \end{aligned} \quad (18)$$

(2) ZN(PID): $K_p = 1.079$ and $K_i = 0.110$.

(3) ZN(PID): $K_p = 1.4248$, $K_i = 0.1838$, and $K_d = 1.360$.

(4) Majhi's(PID): $K_p = 0.7736$ and $K_i = 0.1547$.

(5) Ho's(PID): $K(s) = 1.3(1 + 0.189/s + 1.3s/(0.13s + 1))$.

Time responses are shown in Figure 13. Integral of the square error (ISE) and integral of the absolute error (IAE) are given in Table 3. From Table 3 and Figure 13, one can see that the proposed method gives faster response and better performance than those of other methods.

Example 3. Consider the very high order plant [17]

$$G(s) = \frac{1}{(s+1)^{20}}. \quad (19)$$

Three parameters of the optimized PID controller are

$$K_p = 0.666, \quad K_i = 0.06015, \quad K_d = 4.4119. \quad (20)$$

The performance index $50IAE + ISE$ is used for finding them. The dominate pole for high gain $K_2 = 2.000$ is $+0.0089 \pm j0.1965$ ($\omega_n = 0.1967$). Note that it is an unstable system. The low gain $K_1 = 0.200$ is selected. It is an overdamped system. Parameters found for the proposed control scheme are

$$\begin{aligned} K_1 &= 0.20, & K_2 &= 2.000, & K_n &= 0.6851, \\ T_n &= 5.0839. \end{aligned} \quad (21)$$

Figure 14 shows time responses using optimization method and the proposed method for $R = 1, 5, 10$, and 50 . It can be seen that the proposed method gives better result than that of the optimization method. Note that the compensated system is a combination of an overdamped system and an unstable system. That is, the proposed control scheme can stabilize the system and gives fast response and good performance.

Simulation results of the proposed method and four other methods are presented for comparisons. They are methods of Ziegler-Nichols for finding PI and PID compensators [18, 19], Zhuang and Atherton [23] for finding PI compensator, and Majhi [17] for finding PI compensator. Parameters of five found compensators are given as follows.

(1) The proposed method:

$$\begin{aligned} K_p &= 0.666, & K_i &= 0.06015, & K_d &= 4.4119, \\ K_1 &= 0.20, & K_2 &= 2.000, & K_n &= 0.6851, \\ T_n &= 5.0839. \end{aligned} \quad (22)$$

(2) ZN(PID): $K_p = 0.585$ and $K_i = 0.0305$.

(3) ZN(PID): $K_p = 0.77256$, $K_i = 0.05088$, and $K_D = 4.9135$.

(4) Zhuang's(PID): $K_p = 0.473$ and $K_i = 0.058$.

(5) Majhi's(PID): $K_p = 0.5097$ and $K_i = 0.0443$.

Integral of the square error (ISE) and integral of the absolute error (IAE) are given in Table 4. Time responses are shown in Figure 15. From Table 4 and Figure 15, one can see that the proposed method gives faster time responses and better performance than those of other mentioned methods.

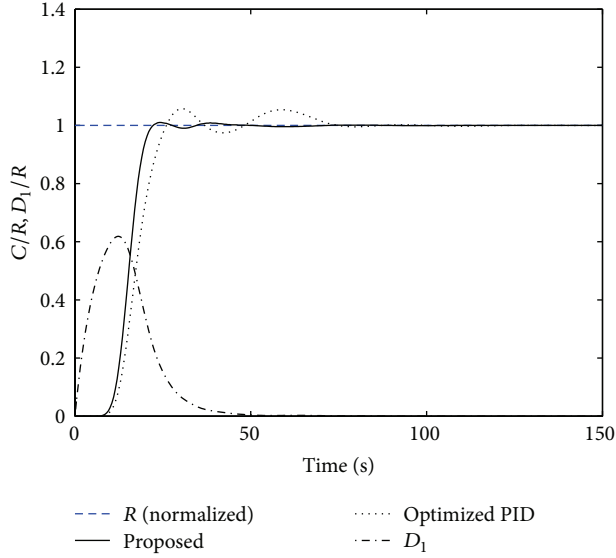
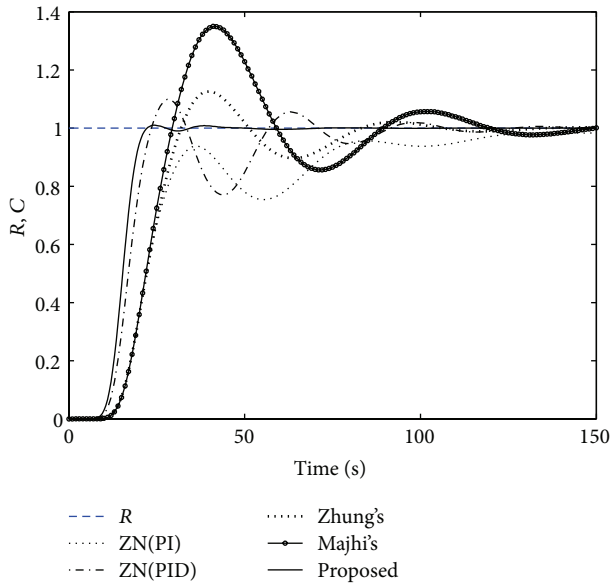
FIGURE 14: Normalized responses of C/R and D/R of Example 3.

FIGURE 15: Comparisons with other methods for Example 3.

Example 4. Consider an electrohydraulic velocity/position servo control system [24] shown in Figure 16. The relation between the servo spool position X_v and the input voltage u is in the form of

$$\frac{X_v}{u} = G_v(s) = \frac{K_v}{s^2/\omega_v^2 + 2\xi_v s/\omega_v + 1}, \quad (23)$$

where K_v is the valve gain, ξ_v is the damping ratio of the servo valve, and ω_v is the natural frequency of the servo valve. In general, (23) can be approximated by $X_v = K_v u$ for large ω_v . The relation between the valve displacement X_v and the load flow rate Q_L is governed by the well-known orifice law [24]:

$$Q_L = X_v K_f \sqrt{P_s - \text{sign}(X_v) P_L} = X_v K_s, \quad (24)$$

TABLE 3: The ISE and IAE of five methods for Example 2.

	Proposed	ZN(PI)	ZN(PID)	Ho's(PID)	Majhi's(PI)
ISE	2.836	5.335	4.023	5.215	3.740
IAE	3.586	9.279	6.492	7.219	5.425

TABLE 4: The ISE and IAE of five methods for Example 3.

	Proposed	ZN(PI)	ZN(PID)	Zhuang's(PID)	Majhi's(PI)
ISE	14.108	21.227	16.216	20.191	21.814
IAE	16.164	32.708	22.971	26.830	32.913

where K_f is a constant for specific hydraulic motor; P_s is the supply pressure; P_L is the load pressure; and K_s is the valve flow gain which varies at different operating points. The following continuity property of the servo valve and motor chamber yields

$$Q_L = D_m \omega + C_{tp} P_L + (V_t - 4\beta_o) \dot{P}_L, \quad (25)$$

where D_m is the volumetric displacement; C_{tp} is the total leakage coefficient; V_t is the total volume of the oil; β_o is the bulk modulus of the oil; and ω is the velocity of the motor shaft. The torque balance equation for the motor is in the form of

$$D_m P_L = J \dot{\omega} + B_m \omega + T_L, \quad (26)$$

where B_m is the viscous damping coefficient and T_L is the external load disturbance which is assumed to be dependent upon the velocity of the shaft. The mathematical model of the considered system is shown in Figure 17. System parameters are given as follows:

$$K_s = 2.3 \times 10^{-7} \sqrt{P_s - \text{sign}(X_v) P_L} \text{ m}^2/\text{s},$$

$$P_s = 1.4 \times 10^7 \text{ N}_t/\text{m}^2, \quad K_v = 0.5 \text{ m/v},$$

$$\beta_o = 3.5 \times 10^7 \text{ N}_t/\text{m}^2, \quad V_t = 3.3 \times 10^{-5} \text{ m}^3/\text{rad},$$

$$C_{tp} = 2.3 \times 10^{-11} \text{ m}^5/\text{s}/\text{N}_t, \quad D_m = 1.6 \times 10^{-5} \text{ m}^3/\text{rad},$$

$$J = 5.8 \times 10^{-3} \text{ Kg}\cdot\text{m}^2, \quad B_m = 0.864 \text{ Kg} \cdot \text{m} \cdot \text{s}/\text{rad},$$

$$\xi_v = 0.4, \quad \omega_v = 628 \text{ rad/s}.$$

(27)

The control configuration for velocity and position servo control of the considered system is shown in Figure 18, in which inner loop and outer loop adaptive nonlinear controllers are included.

Design results of the velocity control loop are discussed as follows.

(a) *Inner Loop PI Controller.* The PI controller is first found by the optimization toolbox of MATLAB for minimizing the integration of absolute errors (IAE), integration of square errors (ISE), and zero peak overshoot. Parameters of the PI controller are $K_p = 1.127 \times 10^{-3}$ and $K_i = 3.9632$.

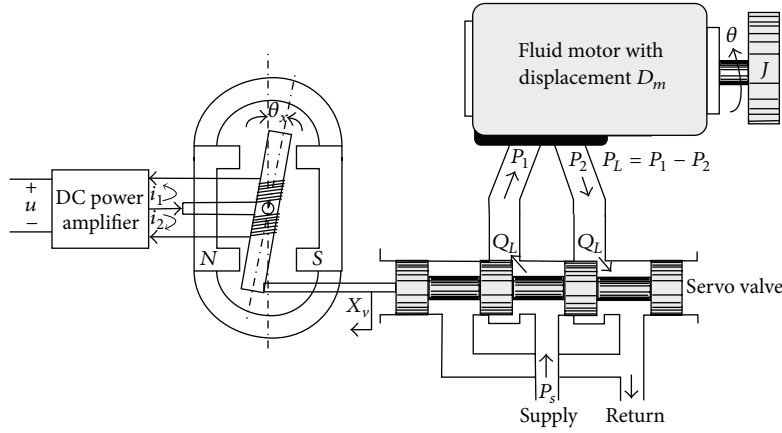


FIGURE 16: Block diagram of the electrohydraulic system.

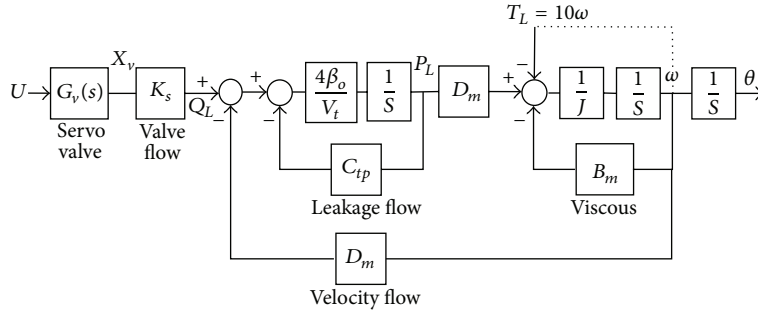


FIGURE 17: Mathematical model of the electrohydraulic system.

Time responses of the controlled system using the found PI controller are shown in Figure 19.

(b) *Parameters of Inner Loop Adaptive Nonlinear Controller.* Low gain ($K_1 = 1$) and high gain ($K_2 = 9.223$) are selected. The low gain case is the optimized result and the high gain case is the controlled system in the sustaining condition ($\omega_n = 312.71$ rad/s). The $\omega_n = 312.71$ rad/s gives $T_n = 0.003182$. $K_n = 2.2889$ is found by (12) using $Mps = 1.001$. Time responses for low gain, high gain, and adaptive gain are shown in Figure 19. Rise times of the optimization method and the proposed method are 0.0202 sec and 0.0124 sec, respectively. It shows that the proposed method can give faster response than that controlled by the optimized method. The gain/phase margins, phase/gain crossover frequencies, and rise times are given also in Table 5. It gives that controlled system using two methods has the same robustness while Figure 19 shows that the proposed method gives faster response.

Design results of the position control loop are discussed as follows.

(a) *Outer Loop PI Controller.* The PI controller is first found by the optimizations toolbox of MATLAB for minimizing the integration of absolute errors (IAE), integration of square errors (ISE), and zero peak overshoot. Parameters of the PI controller are $K_p = 18.506$ and $K_i = 0.3666$. Time responses

of the controlled system using the found PI controller are shown in Figure 20.

(b) *Parameters of Outer Adaptive Nonlinear Controller.* Low gain ($K_1 = 1$) and high gain ($K_2 = 7.877$) are selected. The low gain case is the optimized result and the high gain case is the controlled system in the sustaining condition ($\omega_n = 91.95$ rad/s). The $\omega_n = 91.95$ rad/s gives $T_n = 0.0010875$. $K_n = 13.5$ is found by (12) using $Mps = 1.001$. Time responses for low gain, high gain, and adaptive gain are shown in Figure 20. Rise times of the optimization method and the proposed method are 0.0513 sec and 0.0334 sec, respectively. It shows that the proposed method can give faster response than that controlled by the optimized method. Gain/phase margins, phase/gain crossover frequencies, and rise times are given also in Table 6. It gives that controlled system using two methods has same robustness while Figure 20 shows that the proposed method gives faster response.

4. Conclusions

The proposed adaptive piecewise linear controller has shown that controlled systems were reference input independent and both good performance and fast response were obtained simultaneously. Three-segment piecewise linear controller provided a switching algorithm for low gain and high systems, that is, low gain for performance and high gain for

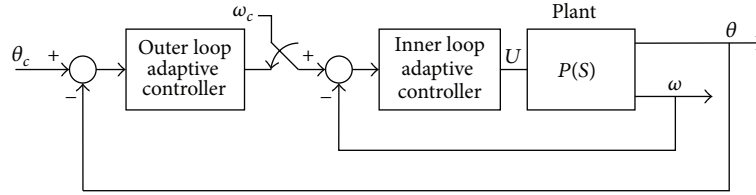


FIGURE 18: Control configuration of velocity and position servo control system.

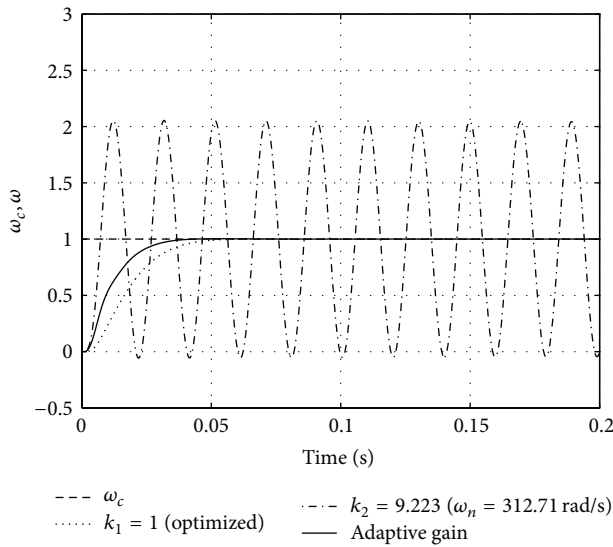
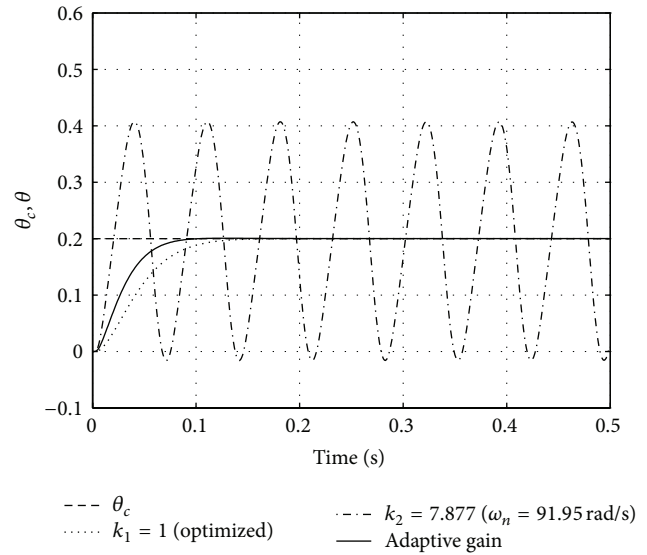
FIGURE 19: Time responses of velocity control system for low gain ($K_1 = 1$) and high gain ($K_2 = 9.223$) and adaptive gain.FIGURE 20: Time responses of position control system for $K_1 = 1$, $K_2 = 7.877$, and adaptive gain.

TABLE 5: Gain/phase margins, phase/gain crossover frequencies, and rise times.

Method	GM	ω_{cp} (Hz)	PM (deg.)	ω_{cg} (Hz)	Rise time (sec)
Optimization	9.05	50.03	69.35	8.13	0.0202
Adaptive gain	9.19	49.73	69.35	8.13	0.0124

TABLE 6: Gain/phase margins, phase/gain crossover frequencies, and rise times.

Method	GM	ω_{cp} (Hz)	PM (deg.)	ω_{cg} (Hz)	Rise time (sec)
Optimization	8.35	47.19	52.14	8.91	0.0513
Adaptive gain	8.39	47.22	51.09	8.71	0.0334

response time. There are zero-damped, underdamped, and unstable systems used in Examples 1, 2, and 3 individually to get fast responses in large tracking phases.

Four numerical examples were designed and comparisons were made with six famous online computing and control methods. They have illustrated better performance and faster response provided by the proposed method than those of other mentioned methods.

Conflict of Interests

The author declares that there is no conflict of interests regarding the publication of this paper.

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